

??????????????

??????????022cr22ni5mo3n?saf2205???????

??????????%?

	c	mn	si	s	p	cr	ni	mo	cu	n
???	?	0.50~	?0.90	?0.030	?0.040	21.5~	8.5~ 1	2.5~3.	?0.75	0.08~
	0.04	2.00				23.5	0.5	5		0.20
??	0.032	1.20	0.69	0.012	0.021	22.75	9.34	3.00	0.10	0.13

?????????

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????	rm (n/mm2)	a (%)
???	?690	?20
??	790	28

????

?????ac?dc+?

?????mm?	f3.2	f4.0
?????a?	90~120	120~160

?????

1. ??????300~350?????1.5h?

2. ??????????????????