

	c	mn	si	cr	mo	s	p
???	?0.60	?2.50	?1.00	?2.00	?1.00	?0.035	?0.04
??	0.40	1.70	0.43	1.65	0.50	0.007	0.018

?????????????hrc?40

?????dc+?

?????mm?	f3.2	f4.0	f5.0
?????a?	100~120	140~190	190~210

?????

1. ??????300?????1h?

2. ?????????250?????????