



??????????%

	c	mn	si	cr	ni	mo	??????
???	?1.10	12.00~1 8.00	?2.00	12.00~1 8.00	?6.00	?4.00	?3.00

??????hrc?28

?????dc+?

?????mm?	f3.2	f4.0	f5.0
?????a?	80~120	120~160	160~200

?????

1. ??????300~350???1h?

2. ??????????5mm?????????????????