



???	Q/BQB  422-2000	?????????	DC51D Z?DC52D	
			DC53D Z?DC54D	
			DC56D Z	
			S220** Z?S250** Z	
			S280** Z?S320** Z	
			S350** Z	
			H220PD Z?H260P	
			H300LAD Z?HC34	
			H420LAD Z?H180	
			H260BD Z	
		?????????	DC51	?????
			D **?	?????
			DC52	?????
			D **?	?????
			DC53	?????
			D **?	?????
			DC54	?????
			D **?	?????
			DC56	?????
			D **?	?????
			S220*	??
			* **?S	
			250**	
			**?	
			S280*	
			* **?S	
			320**	

			**?	
			H350*	
			* **?H	
			220P	
			D **?	
			H260	
			PD **	
			?H30	
			0LAD	
			**?	
			H340	
			LAD *	
			*?H18	
			0BD	
			**?	
			H260	
			BD **	

???????????????

????????? ?????? ??????????????????280MPa?????????????????????mm

?????	?????????????????			
	?1200	?1200?1500	?1500	?1200
	????? PT.A			????? PT.B
0.30?0.40	±0.05	±0.06	-	±0.03

0.40-0.60	±0.06	±0.07	±0.08	±0.04	
0.60-0.80	±0.07	±0.08	±0.09	±0.05	
0.80-1.00	±0.08	±0.09	±0.10	±0.06	
1.00-1.20	±0.09	±0.10	±0.11	±0.07	
1.20-1.60	±0.11	±0.12	±0.12	±0.08	
1.60-2.00	±0.13	±0.14	±0.14	±0.09	

????????????????280MPa????????????????????mm

????	????????????????				
	1200	1200-1500	1500	1200	
	???? PT.A			???? PT.B	
0.30-0.40	±0.06	±0.07	-	±0.04	
0.40-0.60	±0.07	±0.08	±0.09	±0.05	
0.60-0.80	±0.08	±0.09	±0.11	±0.06	
0.80-1.00	±0.09	±0.11	±0.12	±0.07	
1.00-1.20	±0.11	±0.12	±0.13	±0.08	
1.20-1.60	±0.13	±0.14	±0.14	±0.09	
1.60-2.00	±0.15	±0.17	±0.17	±0.11	

????????????????280MPa????????????????????mm

??	???
???	0.3~2.0mm
???	800~1830mm
??	????610mm
????????????????	