

## Avesta FCW 309L PW伯乐不锈钢药芯焊丝 E309LT1-4/1进口不锈钢焊丝

产品名称	Avesta FCW 309L PW伯乐不锈钢药芯焊丝 E309LT1-4/1进口不锈钢焊丝
公司名称	西安骏焊焊材有限公司
价格	80.00/公斤
规格参数	品牌:伯乐 型号:309L PW 规格:1.2mm
公司地址	雁塔区太白南路东侧新一代国际公寓1幢1单元
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### 产品详情

Avesta FCW 309L PW伯乐不锈钢药芯焊丝 E309LT1-4/1进口不锈钢焊丝 直径1.2mm  
每盘15公斤

Classification EN ISO 17633-A EN ISO 17633-B AWS A5.22 T 23 12 L P M21 1 TS 309L-F  
M21 1 E309LT1-4 T 23 12 L P C1 1 TS 309L-F C1 1 E309LT1-1 DAVID戴维德合金焊材

Characteristics and typical fields of application Avesta FCW 309L-PW is a high-alloyed flux cored wire, primarily intended for surfacing low-alloy steels and for dissimilar welds between mild steel and stainless steels. It is designed for all-round welding and can be used in all positions without changing the parameter settings. Corrosion resistance: When used for overlay welding on mild steel a corrosion resistance equivalent to that of 1.4301/304 is obtained already in the first layer.

Base Materials Dissimilar joint welds: of and between high-strength, mild steels and low-alloyed QT-steels, stainless, ferritic Cr- and austenitic Cr-Ni- steels, manganese steels  
Surfacing: for the first layer of corrosion resistant weld surfacing on ferritic- perlitic steels in boiler and pressure vessel parts up to fine-grained steel S500N, as well as of high temperature steels like 22NiMoCr4-7, 20MnMoNi5-5 and G18NiMoCr3-