

全自动切割机 JHX-1530

产品名称	全自动切割机 JHX-1530
公司名称	深圳市金海华兴科技有限公司
价格	19800.00/个
规格参数	品牌:美国海宝 型号:JHX-1530 用途:切割
公司地址	深圳市光明新区光明街道公常路金塘工业园内爱华鸽厂二栋
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产品详情

jhx-1530小型便携式数控等离子火焰两用切割机mingde-1525 portable cnc flame/plasma cutting machine

整机配置 中美合资北京斯达特数控切割机专用系统 正版starcam绘图套料软件标准版套料软件(含加密狗) 深圳雷赛步进电机驱动器 日本信依步进电机 台湾亚德客电磁阀 日本和泉继电器 台湾明维开关电源 加强型铝合金横梁(包含内部氧气、燃气胶管,8芯控制线缆) 电动调高装置(包含24v直流减速电机)、万能割炬加持装置 氧气+燃气割炬总成(包含3路截止阀和3路电磁阀、隔热防护罩) 加厚高温定型整体工业铝合金导轨(含支撑轨枕) 纸箱+epe包装、说明书、合格证、装箱单赠送配件4gb u盘1只,3m防冻电源线1条,火焰割咀2只,内六角(4.6.8型号)各1只,开口扳手(12-14、16-18)各1只

切割样品cutting sample技术参数便携式数控火焰/等离子切割机mingde portable cnc flame/plasma cutting machine型号 model jhx-1020 jhx-1225 jhx-1530输入电源power source 220 ± 10%vac 50/60hz 220w切割方式cutting mode 氧气/丙烷或乙炔;可配置等离子切割机o2/c3h8 or c2h2, plasma available有效切割范围(宽×长)mmeffective cutting range(mm) 1000 × 2000 1200 × 2500 1500 × 3000导轨长×宽×厚mmtrack l × w × h(mm) 2500 × 273 × 60 3000 × 273 × 60 3000 × 273 × 60配置的轨枕数量 2 3 3

轨枕长×宽×厚mmtrack holder l × w × h(mm) 500 × 80 × 40切割速度mm/mincutting speed(mm/min) 0-3500(最大4000)0-3500 (max 4000 available)切割厚度(火焰)mcutting thickness(flame)(mm) 5-150(氧气+丙烷或乙炔)5-150 (o2/c3h8 or c2h2)切割厚度(等离子)mcutting thickness(plasma)(mm) 视客户等离子电源而定in terms of plasma power source运行精度move precision ± 0.2mm/m割枪和调高torch 火焰,电动调高(± 60mm)flame,electric height

adjustment(±60mm)主机重量kgghost weight(kg) 19整机重量total weight(kg) 120 130
140燃气压力mpagas pressure(mpa) 最大0.1max0.1氧气压力mpaoxygen pressure(mpa)
最大0.7max0.7适用燃气种类type of gas 丙烷、乙炔propane, ethine急停按钮emergency stop
有/yes环境温度working temperature -5 ~ 45 相对湿度relative humidity < 95%无冷凝 < 95% no
condensing备注: * 本产品为用户无特殊要求时, 出厂标配统一为2号丙烷割嘴一个standard configuration is
2# propane cutting nozzle if no special requirement.* 纵向导轨长度可按客户要求订制加长 tailor-made track if
request.产品特点features* 工作稳定性强, 有效屏蔽等离子高频干扰, 轻巧便携; good working stability, high
frequency interfere effectively plasma, lightweightportable;* 支持火焰和等离子两种切割方式; support two cutting
ways of flame and
plasma;* 经济实惠, 结构及设计简约, 采取人性化的正面人机对话设计, 易于操作; economic benefits, the
structure and design is contracted. it adopts humanisticpositive man-machine conversation and operate easily;

*切割效果实现高质量, 高水准, 高精度。cutting has high quality, high effect level, high
precision;* 可编程切割直线和圆弧的任意平面形状零件。programmable cutting arbitrary shape parts of line and
arc;* 动静态图形显示, 直观易学。可在计算机中将cad文件转换为程序文件, 并通过所赠u盘传输至主机
, 实现任意图形切割。亦可直接在主机上进行编程及设置。dynamic and static graphic display, easy to learn.
can convert cad file to programfile in computer, through usb flash drive transmits to machine to realize cutting
allkinds ' graphs. and also can program and operate directly on the
machine.* 导轨及运行机构采用独特设计, 确保整个系统的运行精度。english and chinese interface can free to
convert;* 中英文操作界面可自由转换。pre-sale will train and after-sale will track service.

功能说明* 5.7寸高分辨率液晶显示屏, 人性化操作界面, 全中文/英文菜单, 优化操作步骤, 屏幕下方标
注有操作提示, 灵活高效, 简单易学。5.7 " high-resolution lcd, human-oriented interface, chinese and english
menu, optimize operation procedure, tips under the screen, efficiency, flexibility, easy-going and easy learning.* 7寸
800*600高分辨率1600万色彩色高亮度液晶屏。7" high-resolution lcd with 800*600pix,1600 color and high-
bright.* 支持eia代码(即g代码)及fastcam等各类套料软件; 中英文菜单, 适合国内外各类操作人员。
support the eia code (g code) and all types of nesting software such as fastcam,etc. english and chinese menu system.*
自带45种常用图形库(包括网格图形), 可手工设置片尺寸和孔尺寸, 直接切割, 无需编程。internal 45
types of basic figures(including the grid graphics), enable to setting piece size and pore size, directly do cutting
process, no need programme.* 采用32位高性能cpu, 运用实时多任务控制技术和dsp高速、高精度插补控制
技术, 工作时高稳定性, 高速运行, 低噪音。32 bits high speed and characteristics, multi-task controlling
system and dsp high-speed, high-precision interpolation control technology, to increase stability and high speed with
low noise.*

通用u盘传输g代码文件(切割轨迹文件), 并可传输系统升级文件, 使系统功能随时更新, 方便快捷。
u-disk transfer g-code files(cutting track file), also able to transfer system upgrade files to guarantee the latest function
to be installed anytime, convenient and efficient.* 256m超大容量存储空间, 能存储超过5000个复杂异型切割文
件; 满足各种复杂程序的运行与加工, 轻松处理大程序的运行。256m large memory storage, could save
more than 5,000 files; easily operating huge and multiple procedure.* 图型任意角度旋转、比例缩放、x或y镜像
、矩阵排列、空走、可手工选行及选号等日常操作中的实用功能。graphic scale, rotate, mirror image, matrix
permutation, idling, select line or line number, etc, which will frequently be used.* 根据钢板厚度, 在转角处可自
动限速, 有效防止过烧。支持边缘切割、偏移切割, 对较厚的钢板可减少预热时间, 并可避免因排料计
算错误而造成的板材浪费。automatically control the cutting speed to avoid over-burning according to plate
thickness. possible to edge cutting, offset cutting, to avoid wasting of meal sheet caused by calculation errors.

* 图形放大/缩小, 放大状态下可实时跟踪切割点。自定义全部输入输出端口的类型(常开或常闭)和编
号。graphics zoom-in or out, and tracking the cutting point dynamically while zoom-in status. customize the type of
all input and output ports (normally open or close) and the number* 自诊断系统所有io状态和按键状态, 方便检
查和排除故障。单独或批量导入导出程序, 参数备份及恢复, 日期, 星期, 时钟显示。self-diagnostic
system for all io and keyboard status, convenient for inspection and trouble-shooting. export files, parameter backup,
online upgrade; date, week and time display.*
支持氧燃气、等离子及演示模式; 各类加工参数齐全, 可满足不同工艺需求。oxygen gas, plasma and

presentation modes; various inside machining parameters for match various demand.* 氧燃气和等离子io分开控制；氧燃气自动调高，两级预热，三级穿孔；等离子弧压反馈，定位反馈，转角自动关闭弧压调高。separately control oxygen gas from plasma io; adjust the height of oxygen gas automatically, two grades of preheat, three grades of perforation; plasma arc voltage feedback, position feedback, automatically shut down arc voltage in the corner.* 断电、断点数据存储及恢复功能、退回功能、急停按钮，自动恢复到未断电前的状态，有效避免误操作。 auto-memory and recovery in case of power-off or point break, return function, emergency stop button, recover to the pre-status automatically, avoid mis-operation.*

高细分步进电机采用高细分驱动器，噪音低、精度高、运行平稳。 high-subdivision stepper motor driver, low noise, high running precision, and movement smoothly.* 自动割缝补偿，割枪移位，割枪穿孔停留，预热时间智能记忆，键盘诊断，温控风扇。 标配电动高度调节装置及万能割枪夹紧器。 cutting slot compensation auto-setting function , cutting gun movement, cutting gun perforation remain, preheated time auto-memory, keyboard diagnostication, temperature-controlled fan. auto-adjust height of cutting gun and multiple torch clamp structure.* 稳定性强，具有超强的等离子高频抗干扰能力。 *

切割速度最大可调到每分钟3.5米，能满足快速等离子切割的需求。 strong stabilization, effective shield plasma high frequency interference. max cutting speed 3500mm/min, apply to plasma cutting.*

机箱采用全钢防磁结构，完全屏蔽电磁辐射，真正抗干扰、防静电。 all steel and anti-magnetic outside frame of nc system and host to ensure reliable and stable operation.*

系统升级采用u盘升级方式，方便简单、实用，并提供终身免费升级服务。 free upgrade by u-disk easily and conveniently, and also provide free-upgrade at whole lifetime.* 特有钢板校正功能,任意钢板边可做为校正边; steel board adjustment function,each steel edge could be adjustable.* 图形可矩阵排列、交互排列、叠式排列。 graphic matrix permutation,alternate permutation,overlapping permutation*

工件原始尺寸和带割缝尺寸同时进行显示，直观方便。 display original size and size with cutting slot compensation at sametime, easy to control conveniently.*

等离子弧压控制支持速度和距离两种关闭弧压调高方式，使机床更加平衡、安全。 support speed and distance sytle to close thc,to ensure more balance,stable and safety.* 最大程序行数 the maximan lines of program.*

预留等离子切割机电源接口，可选配各种等离子切割机机型，弧压跟踪系统以及初始定位装置。 plasma cutting machine interface reserved; optionally set up all types of plasma cutting machine and arc voltage tracking system, including initial position and automatic arc voltage tracking system.*

选配:无线遥控器,可进行前、后、左、右等基本运作和切割开始、停止等切割动作。 optional item: wireless controller, function: up,down,left,right,begin cutting or stop etc.

本产品的品牌是美国海宝，型号是JHX-1530，用途是切割，工作形式是点焊，驱动形式是电动，电流是交流（A），作用对象是金属，焊接原理是冷焊，动力形式是等离子，作用原理是逆变，样式是便携式，加工精度是大功率，是否二手是全新