

EVA/TPR生产线滤胶机

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| 产品名称 | EVA/TPR生产线滤胶机 |
| 公司名称 | 泰兴市瑞兴橡塑机械有限公司 |
| 价格 | 450000.00/个 |
| 规格参数 | 加工定制:是 品牌:瑞兴 型号:RXD-150 |
| 公司地址 | 泰兴市姚王镇城黄路南188号 |
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产品详情

中文品名：eva、tpr、pvc、pe/pp色母粒、低烟无卤阻电缆料高速造粒生产线：

图片：

中文简介：本生产线集混炼、输送、喂料、挤出造粒，风送热切冷却于一体，实现自动化连续作业，生产效率高。生产过程进行分段闭环温度控制，密炼、喂料、挤出机等有各自加热、冷却系统，根据工艺要求控制各自温度。喂料机构采用螺旋浆双挽式，吃料能力强。特别适用于直接经密炼机混炼的团状物料挤出造粒。机筒螺杆均采用38crmoaia优质合金钢，经氮化处理，硬度高，耐磨耐腐蚀。机头采用手动换网或快速不停机自动换网机构，提高生产效率。电控系统采用先进的plc控制技术，与多台变频器组成，使喂料、挤出、切粒等多机台按工艺要求进行高精度、广范围的无级调速。并具有全机工艺连锁，声光故障报警等功能控制，完善可靠。

规格型号：

根据具体配方材料和产量而定,可分为35l密炼挤出造粒生产线、55l密炼挤出造粒生产线、75l密炼挤出造粒生产线、110l密炼挤出造粒生产线

英文名称：high speed compound extruder production line：

图片：

英文介绍：

the high speed compound extruder production line is ideal for making master batches & compounding pp,pvc tpr,eva , low smoke zero halogen (lszh) cable materials, abs, ldpe, hld pe, etc. you can use the master batches & compounding for making: shopping & carrier bags, woven sack multilayer films, water tanks pe & pvc cables, pvc shoes, cing film, anti block p.p etc.

the production line combines materials mixing, conveying, feeding, extrusion granulation, water circulation cooling and air cooling sending as a whole line, automated continuous operation, the high effective production. frequency converter used to control the rate of granulation to meet the speed of material requirements and savings power function. compact structure, occupies little space and can be installed flat. production sub-loop temperature control process, dispersion kneader, feeder, extrusion machine has its own heating and cooling system, control their temperature, according to process requirements. feeding machine is of double screw propeller extrusion feeder, with the feature of strong material feeding, especially suitable for extrusion and granulation of mixed compound directly from kneader. barrel screw use 38crmoala quality alloy steel, nitriding treatment, high hardness, wear resistance to corrosion.

machine head adopt manually net changing organization, easy to operate. electronic control system uses advanced plc control technology, and two inverters form, then mixing, feed, extrusion, palletizing and other multi-process machine according to the requirements of high accuracy, wide variable speed. and the line has the whole chain of machine technology, sound and light alarm functions; improve the reliability and safe operation.

granules palletized from this line are with the features of beautiful appearance, fine texture, well distributed.

specification：

depend on the compound materials and output demand.

本产品的加工定制是是，品牌是瑞兴，型号是RXD-150，类型是双挽造粒机，可造粒直径是150（mm），生产能力是800（Kg/h），主电动机功率是160（KW），外形尺寸是310x179x271/34（m），重量是19500（kg），工作容积是3.10.20.35.55.75.110.150.220，螺杆直径是310，螺杆长径比是1:9