

2015款加温器生产设备 | 膏药贴发热袋包装机械厂

产品名称	2015款加温器生产设备 膏药贴发热袋包装机械厂
公司名称	瑞安市德业机械厂
价格	125000.00/台
规格参数	品牌:德业 型号:PMW-330
公司地址	瑞安市飞云街道龙头工业区
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产品详情

pmw-330全自动三列暖贴暖宝宝包装机

pmw-330full-automatic three lanes warm plaster packing machine

暖贴暖宝宝包装机用途

: 该机适用于医药, 食品, 日化等行业中的松散状, 无粘结性颗粒状物料并有计量要求的中小袋自动包装, 如冲剂, 麦片, 咖啡, 结晶状物料 (味精, 白糖, 食盐等), 细小丸物料 (中成药, 干燥剂等, 更适合包装各式暖包暖袋的发热材料 (铁粉, 食盐, 炭粉, 高分子化合物等的混合物), 产品如: 暖包, 暖袋, 暖贴, 暖宝宝, 取暖贴, 发热贴, 热贴, 发热包, 暖足贴, 暖手袋等。

usage:

machine is suitable for packing loose, non sticky granule material in the medicine, food, daily chemical and other industry, and automatic packing into sachets with measuring requirement. such as chinese medicine in fusion, oatmeal, coffee etc, crystalline materials as monosodium glutamate, white sugar, salt etc, small shot materials as chinese patent drug, dryer and so on.. machine is especially suitable to pack material of bring heat(mixture as iron powder, salt, powdered carbon etc) of all kinds of abnormal shape warm plaster, such as warm bag, warm pouch, warm baby plaster and so on.

暖贴暖宝宝包装机特点:

1. 性能先进, 强度高, 噪声低, 结构紧凑, 运行平衡, 维修方便, 使用寿命长。
2. 自动化程度高, 本机从制袋, 充填装料, 滚切袋成形直至成品袋输出能一次性完成。
3. 采用高精度整体一次性滚压式热封辊, 作为封合模具。多列四边圆角封口或异莆周边封口袋形式。包装速度快封口牢固, 且袋形平整, 精致美观, 包装效率高。

4. 调整简单方便。成形封，横封，充填料，滚切等执行机构均可能过人机界面进行同步调整。
5. 充填计量精确。针对铁粉，保水剂等细颗粒混合物料，专门设计推拉工下料机构，并配以圆筒形量杯计量，更换方便。
6. 各执行机构采用伺服电机与机械传动相结合，包装袋成成形滚切过程中通过plc控制，能使各执行机构能精确自动同步定位。
7. 双膜卷自动送膜并调有走膜恒力张紧机构。为保证包装袋形平整美观，根据不同膜卷伸缩率不同的特点，特增设了走膜定值插补功能。本机还具有自动计数功能。
8. 整机采用plc控制，性能可靠，操作方便，自动控制程度高。
9. 对包材适应性强，本机温度具有自动控制功能，具控制精度高（ ± 1 左右）。可适应国内外生产的多种包装薄膜，如pet/al/pe, pet/pe, ny/alpe, ny/pe等。
10. 可适当增设附加功能，如袋切断可选配各式异形刀，虚线刀，平刀等。根据物料灌装性能需要可配增下料嘴升降机构，下料振动机构及选配各种报警要求等。

characteristic:

1. advanced performance, high power, low noise, compact structure, operate steadily, easy to maintain, and has a long life span.
2. a high degree of automation. machine can finish packing at one time from sachet making, filling, rotate cutting to outputting finished sachets.
3. high precision whole rolling type heat sealing rollers are adopted as sealing mould, four-sides sealing, and multi-lane sachet form. with high packing speed smooth bag shape, delicate and beautiful, packaging and high efficiency.
4. fast and convenient to adjust. it can adjust the functions as forming sealing, transverse sealing, filling, finished sachets cutting etc through man-machine interface.
5. accurate in measurement. regarding to fine granule mixing material as iron powder and water-retaining agent, specially designed with double-lane push pull type feeding mechanism, matching with cylindrical measuring cups for measuring, easy to replacing.
6. each actuating mechanism adopts servo motor together with mechanism driving, sachet forming and forming cutting is controlled by plc. it makes each function in phase positioning precisely and automatic.
7. two film automatic sending film, and with film sending constant force tensioning mechanism. to ensure packing smoothly and beautiful, we designed with film sending fixed value interpolation function according to different magnification ratio of different films. machine automatic counting.
8. a plc is adopted for automatic control, reliable performance, convenient to operate, and fully automatic.
9. adaptability of the package film. the sealing temperature of machine is with automatic control, and with high control accuracy (± 1). suitable for most complex film packing film: such as pet/al/pe, pet/pe, ny/alpe, ny/pe and so on.

10. extra functions set up. for example, sachet cutting can choose dotted line knife, flat cutting knife or abnormal shape knife. according to the material properties, it can be extra equipped with feeding mouth lifting mechanism, and can choose different kinds of alarm requirement.

暖贴暖宝宝包装机主要技术参数：

项目	pmw - 330
型号	
袋长范围 (mm)	50-150
袋宽范围 (mm)	50-105
包装速度 (times/min)	20-50 (取决于袋子尺寸与材料)
填充容量 (ml)	3-80
适应包材	pet/al/pe, pet/pe, ny/alpe, ny/pe and so on..
包材最大宽度 (mm)	330
包材最大外径 (mm)	400
包材芯径 (mm)	76
电源	220/380v 50hz (可根据客户需要来做)
总功率 (kw)	10
毛重 (kg)	1300
包装箱尺寸 (l × w × h mm)	2500 × 1400 × 1900