

# SNMG120408-HS PC9030克劳伊,克洛伊,korloy刀具,数控刀

产品名称	SNMG120408-HS PC9030克劳伊,克洛伊,korloy刀具,数控刀
公司名称	广州市陶特新科技有限公司
价格	面议
规格参数	品牌:KORLOY/克劳伊 型号:SNMG120408-HSPC9030 材质:合金
公司地址	广州市越秀区东华西路86号1701房（仅限办公用途）
联系电话	86-02083881463 13725288841

## 产品详情

数控刀片的让刀指的是数控刀片在切削的过程中，因受到切削抵抗力的作用而使刀尖发生了很微小的位移变化，多在精加工的时候被提到。让刀并不是指加工尺寸只会变小，它也有可能突然尺寸变大。这些情况大多只能是靠平常的经验去控制。包括加工余量的控制，选择合理的余量，加工参数的控制。选择合理的线速度和进给速度。密切关注数控刀片的磨损情况，磨损之后会增大切削抗力，造成大的让刀量。切削液的控制，切削液或切削油不但有冷却作用，也有润滑效果，能减小让刀量。

数控刀片的种类：

螺纹加工工具，包括丝锥、板牙、自动开合螺纹切头、螺纹车刀和螺纹铣刀等；齿轮加工刀具，包括滚刀、插齿刀、剃齿刀、锥齿轮加工刀具等。1、整体式：由整块材料磨制而成，使用时可根据不同用途将切削部分修磨成所需要形状。2、镶嵌式：它分为焊接式和机夹式。机夹式又根据刀体结构的不同。可分为不转位和可转位两种3、减震式：当刀具的工作臂长度与直径比大于4时，为了减少刀具的震动提高加工精度，所采用的一种特殊结构的刀具。主要用于镗孔。4、内冷式具的切削冷却液通过机床主轴或刀盘传递到刀体内部由喷孔喷射到切削刃部位。5、特殊型式：包括强力夹紧、可逆攻丝、复合刀具等。目前数控刀具主要采用机夹可转位刀具。

克劳伊\克洛伊\korloy刀具\数控刀现货促销snmg120408-hs pc9030

apkt1604pdf-r-ma h01
apkt1604pdf-r-ma3 h01
apkt1604pdsr ncm325
apkt1604pdsr pc6510
apkt1604pdsr-mm pc6510

apxt11t3pdsr-mm pc6510
apxt1604pdsr-mm pc6510
ccgt060202-ak h01
ccgt060204-ak h01
ccgt060208-ak h01
ccgt09t302-ak h01
ccgt09t304-ak h01
ccgt09t308-ak h01
ccgt120404-ak h01
ccgt120408-ak h01
ccmt060202-hmp nc3020
ccmt060202-hmp pc9030
ccmt060204-hmp cc115
ccmt060204-hmp nc3020
ccmt060204-hmp nc3120
ccmt060204-hmp pc9030
ccmt060208-hmp nc3020
ccmt060208-hmp pc9030
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ccmt09t304-c25 cc115
ccmt09t304-c25 pc9030
ccmt09t304-hmp cc115
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ccmt09t304-hmp nc3030
ccmt09t304-hmp nc3120
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ccmt120404-hmp nc3120
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cnmg090304-hm nc3030
cnmg120404-b20 nc6010
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cnmg120404-ha h01
cnmg120404-ha pc9030
cnmg120404-hf cc115
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dcgt070204-ak h01
dcgt11t302-ak h01
dcgt11t304-ak h01
dcgt11t308-ak h01
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dcmt11t308-hmp nc3030
dcmt11t308-hmp nc3120
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dnmg110408-hm nc3020

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dnmg150608-hs pc9030
fgd300r-03 nc3030
fgd400r-04 nc3030
fmm300r-03 nc3030
fmm400r-04 nc3030
fmm500r-04 pc6510
mggn300-02-m cn20
mggn300-04-m cn20
mggn400-02-m cn20
mggn400-04-m cn20
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mgmn300-m nc3020

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mgmn300-m nc3120
mgmn300-m pc215k
mgmn300-m pc230
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mgmn400-m pc215k
mgmn400-m pc9030
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mgmn600-m nc3120
mrgn800-a h01
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mrmn400-m h01
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rcgt0602m0-ak h01
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seht1204affn-x83 h01
seht1204afsn-x45 ncm325
seht1204afsn-x45 ncm335
seht1204afsn-x45 pc230

snma120408 nc6110
snmg120404-ha pc9030
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wcmt06t308-c20 ncm325

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wnmg080408-vf nc3120
wnmg080408-vm nc3120
tcmt110204-c25 nc3030

本产品的品牌是KORLOY/克劳伊，型号是SNMG120408-HSPC9030，材质是合金，适用机床是车床，结构类型是机夹式，是否进口是是，是否涂层是涂层，加工范围是SNMG120408-HSPC9030，规格是SNMG120408-HSPC9030，标准编号是SNMG120408-HSPC9030，是否标准件是标准件，样品或现货是现货，是否库存是库存，是否批发是批发