

大功率动力电池储能点焊机直流点焊机DH-2028 0.5mm镍带

产品名称	大功率动力电池储能点焊机直流点焊机DH-2028 0.5mm镍带
公司名称	深圳市百耐信科技有限公司
价格	面议
规格参数	品牌:焊王 型号:DH-2028 频段:高频
公司地址	深圳坂田布吉路11号
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产品详情

深圳市百耐信科技有限公司

shenzhen benice electronics technology co. ltd

动力电池点焊机系列：

spot welding machineseries

dh--2028微电脑储能点焊机（全新改进，最新高端质量升级，焊接效果领先，品牌电池首选）

dh - 8018 microcomputer stored energy spot welding machine high frequency inverter

welding effect leading brand of choice for battery

dh系列焊机是我公司最新推出的一款电容储能直流点焊机，采用最新igbt逆变技术、微机控制技术和现代电力电子技术开发，具有控制精度高、焊接工艺性能好、节能高效率等特点。特别适合于镍片、铜片、铝片等有色金属材料与合金的点焊及精密零件的高质量焊接。储能直流焊机提高了焊接热效率，对有色金属材料和一些难得焊材料的焊接特别适合，焊接过程稳定、焊接质量显著提高。

dh series welding machine is the latest storage launched a high-frequency inverter dc welding machine, using the latest

igbt inverter technology, computer control technology and the development of modern power electronics, with high control precision, good welding performance, high-efficiency energy-saving features. particularly suitable for nickel film, copper, aluminum and other ferrous materials and alloys spot welding and welding of high quality precision parts. improved energy storage dc welder welding thermal efficiency, non-ferrous materials and some rare material welding particularly suitable for welding, the welding process stability and weld quality improved significantly

我们的焊接效果绝对国内领先！公司团队研发能力强，产品更新速度快，产品质量两年保证，售后服务有保障！长久以来，我们不断创新，不断改进，因为专注，所以专业，一直在为客户效率前提着想，不断创新高端产品，高端质量，百分的专注投入，耐心的诚信服务，才是取得您的信赖....

此外，我公司可根据客户要求定做改造各种点焊机，欢迎垂询，定竭诚为您服务！

in addition, our company can transform a variety of customer requirements under the spot welding machine, welcomed the inquiry, will be happy to help you!

此款是专门为客户创新改进高端质量，高端性能的一款气动控制型点焊机，this paragraph is tailored specifically for a customer-controlled pneumatic spot welding machine, in addition to dh-8018 have six features, it also has the following features:

1：精选进口气缸，质量有保证，可以保证机器的长久使用。

selected imports cylinder, quality assurance, to ensure the long-term use of the machine

2：本机结构设计独特，电极行程平稳，确保焊接质量

the unique design of the machine structure, the electrode travel stable, to ensure the quality of welding

3：气动控制，高效省力，焊接稳定，

pneumatic control, high effort

dh系列十大特点:dh series ' ten

characteristics:1.采用国际最新直流逆变技术微电脑cpu控制性能特别稳定，设置简单便捷

dc inverter technology using the latest international control of microcomputer cpu properties, especially stability, set up a simple and convenient

2.压力的旋钮按国际标准刻度制成（跟其他厂家的制作方法不一样），两根焊针压力均匀,不会造成虚，焊接精度更高pressure calibration knob is made according to international standards (with the other manufacturers not the same as the production methods), two solder pins uniform pressure, will not cause false, more precise welding

3.与传统的交流脉冲.电容储能焊机焊接时间极短对电芯的内在特性无影响.不影响电池内阻的变化,不影响电压及容量.

with the traditional exchange pulse. capacitor discharge welder very short time, the intrinsic properties of the batteries had no effect. does not affect the battery internal resistance change does not affect the voltage and capacity.

4焊接完成后电池表面更清洁.毛刺小.焊接火花非常小.焊点不发黑.不变黄.洁净美观.

cell surface after welding cleaner. burr small. welding sparks is very small. solder not black. the same yellow. clean and beautiful.

5蓝色液晶屏图形化显示当前工作状态.界面清晰.美观,更具人性化

blue lcd screen graphically displays the current working status. screen clear. beautiful, more humane

6.电源适应性强，不会对电网造成干扰，焊接牢固

power adaptable and will not cause interference on the power grid, welding firm

7.焊接脉冲宽度可调，焊接飞溅小，焊点不变色

pulsewidthadjustablewelding,weldspatter,solderdoes notchange color

8 可实现单脉冲与双脉冲及多脉冲焊接，可储存30种焊接规范

enable single-pulseand doublepulseandmulti-pulsewelding can store30 kinds ofwelding specifications9

具有两段电流监测比较功能，电流异常声光报警

comparedwithtwocurrent monitoringfunction, the currentabnormalsound and lightalarm

10 具有5位计数器，计算成功焊接次数，还可设定计数报警，提示要修理焊针

with a5-bit counter,calculatingthe number ofsuccessfulweldingcan also set thealarmcount, suggesting thatneedletorepairwelding

用途:uses:

1各种动力电池组合，软包电池组合，各种钢壳锂电池的组装,铝壳锂电池的组装,铝壳锂离子电池与铝镍复合片的焊接

lithium battery assembly of various steel, aluminum lithium battery assembly, aluminum lithium-ion batteries and nickel-aluminum composite sheet

welding2镍片与镍片的连接,镍片与电池的连接,锂离子电芯铜箔与镍片的连接,

nickel plate and nickel plate connection, the connection of nickel film and batteries, lithium ion batteries and nickel plate copper connection

3各种扣式电池与镍片的焊接, .超薄的扣式电池焊接不会有凹陷,发黄,发黑的现象

button batteries and nickel films of various welding. welding thin button cells will not have depression, yellow, black phenomenon

4镍氢电池的组装,各种旧电池的焊接.各种小五金件的焊接.铜线铜片对焊，

ni-mh battery assembly,welding of various old batteries. various hardware components of the welding.

技术参数：technical parameters:

型号	输出功率	驱动形式	压力传感方式	焊接电流
model	output power	drive type	pressure sensing means	welding current
dh-2028	50kva	气动	光电开关	0-99可调
dh-2028	50kva	pneumatic	photoelectric switch	0-99 adjustable
电极直径 electrode diameter	电极加压力electrode pressure	电极行程electro de stroke	输入电源 input power	焊接电源 welding power
3	0.5-5kgf	15mm	220v/50hz	逆变电源 inverter

1电源：ac 220v ± 10% 50hz ± 2hz

2储能电容：9000uf

2输出最大功率：5000w

3输出最大短路电流：8000a

4．预焊电压：80.0v—230.5v可调,精确度0.5v

5．焊接电压：80.0v—250.5v可调,精确度0.5v

6. 焊接时间：1.0ms—5.0ms可调，精确度0.1ms

7. 整机重量：40kg

8. 外形尺寸：350l x 180w x 280h (单位：mm)

9. 适用范围：平行焊最大厚度：0.03mm~0.5mm多种焊接片。

上下对焊最大厚度：0.3 mm +0.3 mm多种焊接片

本产品的品牌是焊王，型号是DH-2028，频段是高频，控制方式是手动，焊接方式是储能式，驱动形式是脚踏，动力形式是超声波，焊接原理是对焊，作用对象是金属，作用原理是逆变，电流是直流，用途是焊接，样式是便携式，加工精度是精密，额定容量是50（KVA），最大焊接厚度是0.4（mm），是否提供加工定制是是