

四川、陕西、云南、甘肃、湖北家电生产、装配、包装倍速链线

产品名称	四川、陕西、云南、甘肃、湖北家电生产、装配、包装倍速链线
公司名称	成都凯德自动化设备有限公司
价格	面议
规格参数	品牌:凯德
公司地址	四川省成都市龙泉驿区龙泉街道芦溪路95号东山国际新城E区3栋1层3号
联系电话	18628033059

产品详情

- 一、 双线循环式作业生产线 1.机长(l) (座板长度 $lx2+150$) x 工作站 $n+2000 = l m/n$ 2.机宽 : $2xw+300$
3.工装板 $m/m(wx1)400x500,500x600,600x700$ 工装板带电/不带电
4.工作站人数 n (人)由客方依生产产品组装站数决定工作站数量
5.自动控制用阻挡器 - 进入水平移载机前装置 - 设立台组 $x2$ 二、 水平 $up-dn$
动力移载机 - 180度水平移载装置 $2组=90度x4$ 三、 双线中间架桥 - $buffer conveyor2$ 组四、 附属配件
a.日光灯 40w单管高功率220v(单线全线) b.air 工具用滑轨 单线全线设立 c.作业指示书看板
双线 $a3type$ 全线设立 d.空气配管 双线 $3/4$ 主管 $pitch$ 每工位设立台组 e.插座 双边设立每工位设立台组
f.工具挂扁条 双边全线设立

one、 a line cycle type operation production line 1.the machine is lengthways(l)(the bed plate length $lx2+150$) *
work station $n+2000= l m/ n$ 2.machine breadth: $2xw+300$ 3.the overalls board $m/ m(wx1)400 x500s,500$
 $x600s,600 x700s$ the overalls board strap battery/ anti strap battery 4.the work station number n (person) is depend
on by a square to produce the product construction to stand few decision work station quantity 5.the automatic
control uses to impede the machine - into the level to move before carrying the machine equipped the - to establish
the stand set $x 2$

two、 the level $up- dn$ power moves to carry the machine - 180 level of degree to move to carry to equip 2 sets= 90
degree $x4s$

three、 a line builds a bridge the - $buffer conveyor2$ set in the center

four、 subsidiary fittings a.the fluorescent lamp 40 w list takes care of the high 220 vs of power(single line whole
line) b.the air tool establishes with the slippery track single line whole line c.a line of the operation direction
book billboard a3type whole line establish d.compress a line of pipe arrangement $3/4$ the each work potential of
the supervisor pitches establish the stand set e.the electric outlet is bilateral to establish the each work potential to
establish the stand set f.the tool hangs the bilateral whole line of flat bar to establish

本产品的加工定制是是，品牌是凯德