

上海,苏州,昆山,无锡,常州注塑机机铰维修,曲臂整修

产品名称	上海,苏州,昆山,无锡,常州注塑机机铰维修,曲臂整修
公司名称	昆山德镁嘉精密机械有限公司
价格	面议
规格参数	种类: 品牌:所有注塑机 型号:30T-3000T
公司地址	张浦镇亲和路819号2幢
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产品详情

贵公司的注塑机,开锁模是否噪音大?压力正常,但模具无法锁紧?模具完好却要垫纸皮产品才不会出披锋?机铰(曲手)铰边、哥林柱、锁模活塞杆容易断.....?东浩公司以十余年注塑机维修技术、拥有完整的整修经验与设备,专业为您的注塑机机铰(曲手)镗孔、整修!新作铰边,钢套。。

珠江三角洲和长江三角洲范围公司承诺5小时以内到厂,每一位服务员(维修技术员)都经过严格筛选,多年的维修经验,并且都具备各个项目或某个项目的维修技术特长;随身配备各种维修专业工具,保证了可以在最短时间、最快动作处理客户自身不便解决的注塑机故障。

introduction

kunshan donghao plastic machinery co., ltd. is located in zhangpu town of kunshan city,jiangsuprovince. this factory is specialized in designing and manufacturing cylinder, screw and mechanical parts, it has more than ten years ' experience in processing various plastic molding problems, and also rich experience in designing and manufacturing screw, cylinder, and the spare parts of injection molding machine and extruder.

our company has an integral machining equipment production line, heat treatment nitrogen furnace and tempering furnace, double-alloy roaster, spray welding heat processing equipment and perfect testing facilities.,we will provide you with the most professional service,the best qualily and the most reasonable price.and we have inventory,which can meet your demands..

we have many senior technical staff, sales staff and many offices in yangtze river delta and pearl river delta to provide advice and services.

management concept

with the faith of “ quality first, service paramount ” , our company has gained much support and become the most specialized company of manufacture and sale cylinder and screw in eastchina. we are trying our best to make our products no defect from design to manufacture.

product display cylinder and screw

scope of application

for injection machine(horizontal and vertical), extruder, bakelite machinery and rubber machinery. inside diameter of the cylinder is 15- 250mm, length: 6,000mm and its complement cylinder.

category:

nitride cylinder screw: material: 38crmoala(sacm645)

nitride layer depth: 0.8mm

nitride hardness: hc1000hv degree(ie, hrc65-68)

straightness: 0.015mm/m

roughness of the surface: ra0.4um, screw surface after galvanization: ra0.2 um

double-alloy cylinder screw

a class alloy: cylinder centrifugal cast, a layer of alloy 100% covers its surface which includes 40% tungsten

b class alloy: cylinder centrifugal cast, a layer of alloy 100% covers its surface, which includes 25% tungsten

c class alloy: cylinder centrifugal cast, the screw is pat crest spray welding alloy, which includes 9.5% tungsten

application of plastic: they are suitable for all kinds of plastic accession fiberglass, vo fireproofing materials, ppa, pps,lcp,pei, magnetic particle, teflon and other special engineering plastic.

cylinder screw a+ class: made by potsherd with precise technology, the inside diameter is 14- 50mm, length: 1,500mm, compared with the double-alloy products, the potsherd series products can function better in abrasive resistance and corrosion resistance. hardness of the surface: hr66 ° -70 ° . the products are suitable for plastic accession fiberglass30%-70%, lcp, teflon, zero-halogen and other special engineering plastic.

本产品的种类是卧式曲肘注塑机，品牌是所有注塑机，型号是30T-3000T，售后服务是24H，规格是30T-3000T