

鞋机-QY2B9 电脑控制(自动上胶)前帮机 鞋机

产品名称	鞋机-QY2B9 电脑控制(自动上胶)前帮机 鞋机
公司名称	佛山市全益鞋机有限公司
价格	面议
规格参数	品牌:Quanyi 型号:QY2B9
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产品详情

qy2b9电脑控制(自动上胶)前帮机

杰出特性：

配备自动上胶功能,在结帮时,中底及鞋面不需先行人工擦胶,可节省大量人工,且成型后永不脱胶,可确保鞋型完美。

全能多点式压着束紧器，配合特殊轨迹之扫刀设计,保证结帮后,鞋面可均匀贴紧于楦头,绝不产生皱折,确保成品优良、完美鞋头压着机构采用可调二段式压力，子母缸设计，可使鞋子于扫刀结帮过程及最后之压着能达到最佳效果，确保帮角平整，而且，压头一次压采二种压着方式,定压时可使结帮过程平顺,定位时,对比较柔软的皮料,不容易发生帮距拉长及前挡片下拉的现象。

每组爪子均可配合鞋型独立调整相对位置及自动平衡功能，并可视鞋面松紧度，选控自动下位之行程动作。

爪子夹紧鞋面后，可视需要，手动操控任一组爪子下位或放开重新夹紧，以便鞋面之贴楦及张力达最佳状态。

中爪可偏摆角度，对于特殊鞋型之爪子排列更为灵活，适用范围更广范。

扫刀具有寸动调整功能，配合电脑萤幕输入结帮过程所需作动点，设定简便快速，且数位式显示，清晰易判读并节省时间。

内撑台有二段上升功能选择，对于鞋面太短时之夹持更为方便，配合爪子夹持力减压之功能,可避免造成鞋面撑裂之现象，大量降低人为操作因素的损失,节省材料及人工成本。

本机附十字投影灯，方便鞋头与鞋面校正作业，同时让手更容易操作。

触控萤幕之设定修改，附钥匙开关保护，以防止未经授权人员，任意改变系统设定值及操作机器。

油压系统采高低压回路设计，可确保油温稳定不升高，延长各部零件寿命及稳定性。各部压力速度调整及表压指示均配置在外部，便操作调整更为方便。

爪子为快速拆装结构，可于30秒内换装完成。

4、5爪无间距设计，可针对需要做不同角度的旋转，使鞋面更为贴楦，再配合辅助扫刀、使结帮品质达到最完美的境界。

胶盘可选用两段式结构，除可配合鞋型做大小调整，并可做左右脚内外腰之快速变换，使胶着点更长，粘着效果更佳。

最新设计之撑台及胶盘前后调整机构，可针对中底鞋面胶着点之位置做最适当之灵活调整。

爪盘双点快速调整设计，使爪盘可左右分别调整张开弧度，并可根据鞋头之变化做第二爪的角度快速调整，节省在楦头更换时用于调整爪子排列的时间，进一步确保鞋面夹持与楦头外型的吻合，保证最佳的结帮品质。

内撑台工作高度由外部遥控调整，并提供数字指示供参考，使操作更简便。a.具备20组动作记忆储存或删除功能，操作者于鞋型更换时，可由选择键按出需要的记忆组，免除调整之动作，更能确保结帮之品质。b.爪子排列位置具有记忆功能，可配合20组鞋型记忆作自动变化之动作，萤幕上并有五段快速键，可随时调整爪子形状大小。c.具有自我检测之功能，举凡所有机械动作或电器开关等，均可由维修书面检测出正常与否，节省维修时间。d.机器之所有动作顺序设定及所有动作时间之调整，均于萤幕上以文字及数字显示，使动作更具准确性

尺寸: 1960*1050*2000mm

产量:1500-1800 pairs

重量: 1310kg

功率: 3hp

电热:1750w

使用压力: 50kg/cm²

qy2b9 auto-cementing computerized toe lasting machine

the machine is equipped with an automatic cementing system. for being lasted, the insole and upper do not need manually cemented in advance, which save much labor cost. moreover, the shoe will be never de-cemented after being lasted, and the shape of the shoe has been perfected. with the design of specially tracked wipers, the all-around multipoint press fitting ensure the upper to be evenly attached to the last after lasting. no gathering will be occurred and the quality of the product is excellent and perfect. the mechanism of toe pad pressing is adjusted by a 2-step dual cylinder pressure system, which will create a perfect effect both during the process of mid wiper lasting and the final pressing. each set of pincers can be individually adjusted to their corresponding positions and is functioned with

automatic balancing. besides, an automatic down pulling stroke can be selected and controlled according to the tension of the upper. the mid pincers can be adjusted with different angles, which is more feasible for lasting special shape of shoes and can be applied to a wider scope. the wiper is functioned with an inching adjustment system. by means of computer input of necessary lasting points, the setting of wipers' routes becomes easier and faster, and the digital display is clear and legible, which saves the operator much time. the last support plate is functioned with an optional 2-step uprising system, which makes the short upper clamping easier. moreover, with the function of clamping pressure decrease of pincers, the incident of over pulling and breaking uppers can be avoided, which saves the loss caused by manual operation, material and labor cost. the hydraulic system is a design of high and low pressure cycle loop, which ensures a steady oil temperature and makes every part a longer life and better steadiness. all pressure adjustment and timers are set on the outside of the machine to have machine operated and adjusted more conveniently. no distance between the forth and sixth pincers, which can be adjusted for the rotation of different angles and make the upper more attached to the last. moreover by the aid of supplemental wipers the quality of the lasting can be always perfect. the adhesive applicator can be optionally 2-step adjusted to match the shape of shoes and can also be quickly switched for different sizes of shoes, which makes the cementing point bigger and cementing result better. the newly designed adjustment mechanism for last support plate and adhesive applicator's going forwards and backwards can help the last support plate and adhesive applicator easily adjusted to the most appropriate position according to the cementing point of mid insole upper. two side pincer can be adjusted easily to suitable angle, and change the second pincer position according to toe shape. to save the time when changing last. the height of inner holder is adjusted by outsetted controller, the information is shown for record, make operation process much easier.

dimension: 1960*1050*2000mm

output: 1500-1800 pairs

weight: 1310kg

power: 2.2kw

heating : 1750w

hydraulic: 50kg/cm²

本产品的加工定制是是，品牌是Quanyi，型号是QY2B9，功率是2.2（Kw），生产能力是210（双/小时），外形尺寸（长*宽*高）是1960*1050*2000（mm），净重是1310（Kg），适用厚度范围是薄料，产品类型是全新