

梅州市西门子电机授权总经销商 中国授权SIEMENS一级总代理

产品名称	梅州市西门子电机授权总经销商 中国授权SIEMENS一级总代理
公司名称	广东湘恒智能科技有限公司
价格	.00/件
规格参数	西门子PLC:西门子伺服电机 西门子触摸屏:西门子电缆 西门子变频器:西门子模块
公司地址	惠州大亚湾澳头石化大道中480号太东天地花园2 栋二单元9层01号房（仅限办公）
联系电话	13510737515 13185520415

产品详情

// Set Status for HMI

xStatus1PLC[0] := INTF.On;

xStatus1PLC[1] := EXTF.On;

xStatus1PLC[2] := RUN.On;

xStatus1PLC[3] := STOP.On;

xStatus1PLC[4] := FRCE.On;

xStatus1PLC[5] := BUS1F.On;

xStatus1PLC[6] := BUS2F.On;

xStatus1PLC[7] := REDF.On;

xStatus1PLC[8] := MSTR.On;

xStatus1PLC[9] := RACK0.On;

xStatus1PLC[10] := RACK1.On;

xStatus1PLC[11] := IFM1F.On;

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xStatus1PLC[12] := IFM2F.On;
xStatus1PLC[13] := MAINT.On;
xStatus1PLC[14] := BUS5F.On;
xStatus1PLC[15] := 0;
xStatus1PLC[16] := 0;
xStatus1PLC[17] := 0;
xStatus1PLC[18] := 0;
xStatus1PLC[19] := 0;
xStatus1PLC[20] := 0;
xStatus1PLC[21] := 0;
xStatus1PLC[22] := 0;
xStatus1PLC[23] := 0;
xStatus1PLC[24] := 0;
xStatus1PLC[25] := 0;
xStatus1PLC[26] := 0;
xStatus1PLC[27] := 0;
xStatus1PLC[28] := 0;
xStatus1PLC[29] := 0;
xStatus1PLC[30] := 0;
xStatus1PLC[31] := 0;

bStatus1[0] := bStatus1PLC[3];
bStatus1[1] := bStatus1PLC[2];
bStatus1[2] := bStatus1PLC[1];
bStatus1[3] := bStatus1PLC[0];
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// Set Status for HMI
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xStatus2PLC[0] := INTF.Blink05;
xStatus2PLC[1] := EXTF.Blink05;
xStatus2PLC[2] := RUN.Blink05;
xStatus2PLC[3] := STOP.Blink05;
xStatus2PLC[4] := FRCE.Blink05;
xStatus2PLC[5] := BUS1F.Blink05;
xStatus2PLC[6] := BUS2F.Blink05;
xStatus2PLC[7] := REDF.Blink05;
xStatus2PLC[8] := MSTR.Blink05;
xStatus2PLC[9] := RACK0.Blink05;
xStatus2PLC[10] := RACK1.Blink05;
xStatus2PLC[11] := IFM1F.Blink05;
xStatus2PLC[12] := IFM2F.Blink05;
xStatus2PLC[13] := MAINT.Blink05;
xStatus2PLC[14] := BUS5F.Blink05;
xStatus2PLC[15] := 0;
xStatus2PLC[16] := 0;
xStatus2PLC[17] := 0;
xStatus2PLC[18] := 0;
xStatus2PLC[19] := 0;
xStatus2PLC[20] := 0;
xStatus2PLC[21] := 0;
xStatus2PLC[22] := 0;
xStatus2PLC[23] := 0;
xStatus2PLC[24] := 0;
xStatus2PLC[25] := 0;

xStatus2PLC[26] := 0;

xStatus2PLC[27] := 0;

xStatus2PLC[28] := 0;

xStatus2PLC[29] := 0;

xStatus2PLC[30] := 0;

xStatus2PLC[31] := 0;

bStatus2[0] := bStatus2PLC[3];

bStatus2[1] := bStatus2PLC[2];

bStatus2[2] := bStatus2PLC[1];

bStatus2[3] := bStatus2PLC[0];

// Set Status for HMI

xStatus3PLC[0] := INTF.Blink2;

xStatus3PLC[1] := EXTF.Blink2;

xStatus3PLC[2] := RUN.Blink2;

xStatus3PLC[3] := STOP.Blink2;

xStatus3PLC[4] := FRCE.Blink2;

xStatus3PLC[5] := BUS1F.Blink2;

xStatus3PLC[6] := BUS2F.Blink2;

xStatus3PLC[7] := REDF.Blink2;

xStatus3PLC[8] := MSTR.Blink2;

xStatus3PLC[9] := RACK0.Blink2;

xStatus3PLC[10] := RACK1.Blink2;

xStatus3PLC[11] := IFM1F.Blink2;

xStatus3PLC[12] := IFM2F.Blink2;

xStatus3PLC[13] := MAINT.Blink2;

xStatus3PLC[14] := BUS5F.Blink2;

xStatus3PLC[15] := 0;

xStatus3PLC[16] := 0;

xStatus3PLC[17] := 0;

xStatus3PLC[18] := 0;

xStatus3PLC[19] := 0;

xStatus3PLC[20] := 0;

xStatus3PLC[21] := 0;

xStatus3PLC[22] := 0;

xStatus3PLC[23] := 0;

xStatus3PLC[24] := 0;

xStatus3PLC[25] := 0;

xStatus3PLC[26] := 0;

xStatus3PLC[27] := 0;

xStatus3PLC[28] := 0;

xStatus3PLC[29] := 0;

xStatus3PLC[30] := 0;

xStatus3PLC[31] := 0;

bStatus3[0] := bStatus3PLC[3];

bStatus3[1] := bStatus3PLC[2];

bStatus3[2] := bStatus3PLC[1];

bStatus3[3] := bStatus3PLC[0];

END_FUNCTION_BLOCK