



?1?TCP Connection

?2?COTP Connection

?3?S7Comm-Plus Connection?????????????

?4?S7Comm-Plus Function??????????

?1 S7Comm-Plus??????

????????????????????????????2????????????????

?2 ???????

?1?TIA?PLC??M1??????????

?2?PLC????TIA????M2?M2??

PLC????????ServerSessionChallenge???20????

?3 M2??????

?3?TIA??M2????PLC??M3?M3???SecurityKeyEncryptedKey(?4???????)  
????Magic???0xfee1dead???180???SecurityKeyEncryptedKey???3?????  
????(?4???????)?

?4 M3??????

?4?PLC??M3????????????????TIA??M4????

????????TIA?PLC????????????????IntergrityPart????5???PLC??  
????????????IntergrityPart????????????????

?5 stop??????