140DAI75300现货-

产品名称	140DAI75300现货-
公司名称	武夷山新力源自动化设备有限公司
价格	131.00/个
规格参数	品牌:施耐德 型号:140DAI75300
公司地址	1097233549@qq.com
联系电话	0599-5312292 18259321003

产品详情

140dai75300

1. ??

??????????????????????????????????y/??????????????????;???

?-??-????????????????????????1?????????????????????????12????????km

2?km3?????????????????sb1?km1?????????????????????????????????????(????????ks1?????????????100r/min???)??????ks

1?????????????ka??????ka???????????km3?km3?????????????????r?????????????????????????????????sb2?km1????????

???????;????????????km3?????????;????????????????km2?????????????????????????????????????(??100r/min),ks1?????

?ka?????km2????????????

?1 ??????????

??plc????????plc??????

??????????

?

2.

??plc??60??plc(pro

grammable logic controller)????????????????????????????plc?????????????????????????????????????plc??????????????????

????????????????????2??3???

图2 plc控制的输入输出接线图

图3 plc控制的梯形图

plc?????????????????????????????????? :??????????sb1,x400???????y430????????km1?????????????????????r??????

?y430?????????????????????????????ks1????????x402???????m100????????m100?????????y432????km3?????????????????

????????????????????????????????????sb2?x401??????y430????km1??????y430???????y431??????????km2?????????????????

????????????????????y430???????y432????km3?????????r?????????????????????????????ks1???????x402??????m100????m1

00???????y431???km2?????????????????????????fr???????x403?????????y430?m110???????km1?km2?????????????????????

??????????

3. plc???plc?????????????????plc???

3.1 ???????? (1)plc???????“?”?? ?????????????????????“?”??????????????;plc???????“?”???“?”???“?”?????????? (2)

plc???????? ?????????????????????????;plc?????????????????????? (3) plc????“???”???

????????????????????????????;plc????“???”???? (4) plc??????????

????????????????????????????????????;plc?????????????????????????? (5) plc?????????

plc???

?????plc???

?plc??? (2) ????

?plc???cpu??i/o??(??????)??????????????????????cpu?? (3) ????

?????:??;?????cpu????????????????????????????????????? (4) ???????

plc??? (5) ??????

plc??? (6) ??????????

????????plc?????(????????????????????)??????????plc???

(7) ??watchdog?? plc??????????plc?????????????????plc?????????????????cpu???????(??????)?????? (8)

plc?????????? plc?????????????plc???plc??

????????????;??plc?????????????????????????????plc??? **4. ???**

??plc???plc??? ???