S7-200EM221CN

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1　SIMATIC S7

　　PLC　S7-200　S7-300　S7-400　S7-1200,S7-1500,S7-200ART,S7-200CN,ET200 2　　　　　　　LOGO　230RC　230RCO　230RCL　24RC　24RCL　3　SITOP　　　　　24V DC 1.3A　2.** 　3A　**　10A　20A　40A 4　HMI　TD 200 TD 400C TP177,MP277 MP377 SIEMENS　　　　　　　　　　5　　　　MICROMASTER　　　MM MM420　MM430　MM440　G110　G120,V20,V90,ECOMIDASTER　　　MDV 6SE70　　　FC　VC　SC　6　　　　　　　　　　6RA23　6RA24　6RA28　6RA70　　SIEMENS　　　　7　840D　802S/C　802SL　828D 801D
　6FC5210,6FC6247,6FC5357,6FC5211,6FC5200,6FC5510, 8 6SN1123,6SN1145,6SN1146,6SN1118,6SN1110,6SN1124,6SN1125,6SN1128

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STEP 7 Basic V18 (TIA Portal)?????

STEP 7 Basic V18 (TIA Portal)??????????????????????????????

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SIMATIC STEP 7 Basic V18 ? SIMATIC S7-1200 ??????

STEP 7 Basic V18 ???? TIA Portal ??

V18 ?????

PLCSIM V18 ??????????? PLCSIM Advanced

???? S7-1200 ?????????

??? TIA Portal Openness ???

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???? TIA ?????

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STEP 7 Basic V18 ?????????????????????????????? PC ?????????????????????????? PC ????????????????????????????????? PC ????

?? V11-V17 ??? STEP 7 Basic ??????? V18???????????

??????????STEP 7 Basic V18 ??????? STEP 7 Professional V18 ????

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Powerful programming editors for efficient engineering

Optimum interaction between the controller, HMI and drive in a working environment

Shared data management and uniform symbols

System diagnostics as an integral component

Variables trace for effective commissioning

Scalable and flexible motion control functionality

Comprehensive library concept

Security Integrated

Migration support for existing hardware and software products

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SIMATIC STEP 7 Basic V18 ?????????????????? SIMATIC S7-1200 ?? PLC ??? I/O?????????? PLCSIM ?????? SIMATIC ????? SIMATIC WinCC Basic?

???STEP 7 Basic V18 ????????? SIMATIC S7-1200 ??????????

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? IEC ??????????

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STEP 7 Basic V18 ??????????????????????? S7-1200 ????????

??? (LAD)

???? (FBD)

????? (SCL)

???? (CEM)

??????????

??????? (Trace Editor)???? S7-1200 CPU ???