

???,8?????, DC 48-125V, 1.5A, 20 ? ??????????6ES7322-1FF01-0AA0
SIMATIC S7-300, ?????SM 322, ???,8?????, /230V AC, 1A, 20 ?
????????????6ES7322-1FH00-0AA0 SIMATIC S7-300, ?????SM 321,
???16?????, /230V AC, 1 A,20 ? ?????????????6ES7322-1FL00-0AA0 SIMATIC
S7-300, ?????SM 322, ???,32?????, AC V/230V, 1A, ?????, 2 X 20?
????????????6ES7322-1HF01-0AA0 SIMATIC S7-300, ????? SM 322, ???,
8????? (???), 1 X 20 ?, 24V DC, 2A ? 230V AC, 2A
????????????6ES7322-1FL00-0AA0 SIMATIC S7-300, ?????SM 322,
???,32?????, AC V/230V, 1A, ?????, 2 X 20?
????????????6ES7322-1HF01-0AA0 SIMATIC S7-300, ????? SM 322, ???,
8????? (???), 1 X 20 ?, 24V DC, 2A ? 230V AC, 2A SM322 ?????
(6ES73221HH010AA0) SIMATIC S7-300, ????? SM 322, ??? 16DO, ???
CONTACTS, 1 X 20 ??SIMATIC S7-300, ?????(6ES73921BJ000AA0) ?? ?????
?? ?????, 20? " ?????????66ES7322-5FF00-0AB0 " SIMATIC S7-300, ?????SM
322, ???,8?????, /230V AC, 2A, 40 ?" ?????????????6ES7322-5GH00-0AB0
SIMATIC S7-300, ?????SM 322, ???,16 DA (?????),AC/DC 24 - 48V;
0.5A;1.5A ?????, ?????????????6ES7322-5HF00-0AB0 SIMATIC S7-300, ?????SM
322, ???,8????? (?????), 40 ?,24V DC, - 230V AC, 5A WIT
????????????6ES7322-8BF00-0AB0 " SIMATIC S7-300, ?????SM 322,
???,8?????, 24V DC, 0.5 A (1 X 8?????),????,?? , 20 PI"
????????????6ES7323-1BH01-0AA0 " SIMATIC S7-300, ?????SM 323, ???,8
????????8?????, 24V DC, 0.5A??? 2A, 20 ? " ?????????6ES7322-1HF01-4AA1
SM322 ????? (6ES73221HF010AA0) SIMATIC S7-300, ????? SM 322, ???,
8????? (???), 1 X 20 ?, 24V DC, 2A ? 230V AC, 2A?SIMATIC S7-300,
????(6ES73921AJ000AA0) ?????????? ?????????66ES7322-1HF01-4AA2
SM322 ????? (6ES73221HF010AA0) SIMATIC S7-300, ????? SM 322, ???,
8????? (???), 1 X 20 ?, 24V DC, 2A ? 230V AC, 2A ? SIMATIC S7-300,
????(6ES73921BJ000AA0) ?????????? ?????????66ES7322-1HF10-0AA0 "
SIMATIC S7-300, ?????SM 322, ???,8????? (?????), 40 ?,24V DC, 5A ? 230V
AC, 5A,CON" ?????????66ES7322-1HH01-0AA0 SIMATIC S7-300, ????? SM
322, ??? 16?????, ?????, 1 X 20 ? ?????????66ES7322-1HH01-4AA1 SM322
???? (6ES73221HH010AA0) SIMATIC S7-300, ????? SM 322, ??? 16DO, ???
CONTACTS, 1 X 20 ??SIMATIC S7-300, ?????(6ES73921AJ000AA0) ?? ?????
?? ?????, 20? ?????????66ES7322-1HH01-4AA2 " SM322 ?????
(6ES73221HH010AA0) SIMATIC S7-300, ????? SM 322, ??? 16DO, ???
CONTACTS, 1 X 20 ??SIMATIC S7-300, ?????(6ES73921BJ000AA0) ?? ?????
?? ?????, 20? " ?????????????6ES7323-1BL00-0AA0 " SIMATIC S7-300, ?? ??
SM 323, ???, 16 ?????????16?????, 24V DC, 0.5A,??? 4A, 1X40 ?"

????????6ES7323-1BL00-4AA1 " SM323 ???? (6ES73231BL000AA0)
SIMATIC S7-300, ???? SM 323, ???, 16 ??????16 ??????, 24V DC, 0.5A, ???
4A, 1X40 ??SIMATIC S7-300,????(6ES73921AM000AA0) 392 ??????
????????6ES7323-1BL00-4AA2 " SM323 ???? (6ES73231BL000AA0)
SIMATIC S7-300, ?? ?? SM 323, ???, 16 DI?16?????, 24V DC, 0.5A, ??? 4A,
1X40 ??SIMATIC S7-300, ???? (6ES73921BM010AA0) ??????????
????????6ES7326-1BK02-0AB0 " SIMATIC S7, ???? SM 326, F-DI 24 X
DC 24V, ????????? ?? ?????.???SIMATIC S7 ??????, 1 X 40 ? "
????????6ES7326-1RF00-0AB0 " SIMATIC S7, ???? SM 326, 8 DI; DC
24V, ?, ????????? SIMATIC S7 F ??, 1 X 40 ? "
????????6ES7326-2BF01-0AB0 " SIMATIC S7, ???? SM 326, 10 DO; 24V
DC, 2A, ????????? ????????? SIMATIC S7 F ?? 1 X 40 ? "
??????6ES7351-1AH02-0AE0 " SIMATIC S7-300, FM 351
??????/??????,??????CD" ???????6ES7352-1AH02-0AE0 " SIMATIC S7-300,
FM 352??. ?????,??????CD" ???????6ES7352-5AH01-0AE0 " SIMATIC S7-300,
FM352-5 ??????????, ?????????, ????????? 12 ??????, 8 ??????, 1 ??????. ??
RS422 INCR./SSI ??? " ???????6ES7352-5AH11-0AE0 " SIMATIC S7-300,
FM352-5 ??????????, ?????????, ????????? 12 ??????, 8 ??????, 1 ??????. ??
RS422 INCR./SSI ??? " ???????6ES7355-0VH10-0AE0 " SIMATIC S7-300,
????FM 355 C, 4 ??, ??4 ????? + 8 ?????+ 4 ??????????????,??"
??????6ES7355-1VH10-0AE0 " SIMATIC S7-300, ?????FM 355 S, 4 ??,
?????, 4 ????? + 8 ????? + 8 ??????????????" ???????6ES7355-2CH00-0AE0
" SIMATIC S7-300, ??????FM 355-2 C, 4 ??, ??4 ????? + 8 ?????+ 4
??????????????., " ???????6ES7355-2SH00-0AE0 " SIMATIC
S7-300,?????FM 355 S, 4 ??, STEP ?PULSE, 4 ????? + 8 ?????+ 8
???????? ??????" ???????6ES7360-3AA01-0AA0 " SIMATIC
S7-300,????????IM 360 ????MAX.3???,?? K-BUS "
??????6ES7361-3CA01-0AA0 " SIMATIC S7-300,?? ??IM 361 IN
?????????????(IM360),24 V DC ??????" ???????6ES7365-0BA01-0AA0 "
SIMATIC S7-300,?? ??IM 365 ????????, W/O K-BUS,2 ?? + ????? 1M "
????????6ES7368-3BB01-0AA0 " SIMATIC S7-300,????? IM 360/IM
361,1M ??" ?????????6ES7368-3BC51-0AA0 SIMATIC S7-300,????? IM
360/IM 361,2.5M?? ???PLC??6ES7314-6BH04-0AB0 SIMATIC S7-300, CPU
314C-2 PTP ? CPU ??MPI,24?????/16?????,4?????,2?????,1T100,4?????
(60 KHZ),???? RS485,??24V DC ??,192 KB?????,????(2 X 40?)??MMC? ???
?????,,????????,????????,????????????????????????????????????,????????,????????
?,??DP????????DP????????????
????PLC?????CPU???????????? DI?DigitalInput???????? ?????????????

DI?? DO?DigitalOutput???? DO???? AI?AnalogyInput???? AO?AnalogyOutput???? 0~5V?0~10V???? 0~10mA
-SINAMICSV20?SIMATIC???? SIMATIC??? SINAMICS???? "SINA
MICS???"?? SINAMICSV20???? SITOP????
SITOP???? PLC???? S7-200?? PLC????
STEP7-Micro/WIN? 4???? PLC????
EEPROM???? PLC???? EEPROM????
6ES 7291-8GC00-0XA0?6ES
7291-8GD00-0XA0???? 8K?16K??? 5???? PLC?EPROM??
PLC?RAM???? PLC???? RAM??
6???? TD200???? 80???? 4????
D200??? 8???? S7-200?? PLC???? S7-
200???? ?1??/???? S7-200 CPU???? I/O???? CPU
?I/O???? CPU221?I/O???? CPU
222???? CPU224?CPU226???? S7-200 PLC????
5???? EM221?8???? EM222?8????
EM223?8I/O?16I/O?32I/O???? EM231??? EM231??? 3????
?A/D???? 25?s?12???? EM235??? EM235???? 3???? 1????
A/D???? 25?s?D/A????]100?s???? 12??
+5VDC???? 24VDC

????????????????24VDC???????????????????? ?2????/???????? ????
????EM231???CPU222?CPU224?CPU226????S7-200????????????????
????????????DIP???????????????????????????????? ?3???????? ?CPU??
????S7-200????????????????????S7-200????????????????PROFIBUS-
DP????????EM277??AS-i????????CP243-2??
S7-200??PLC??/????????????????4-16??? ?4-16
S7-200??PLC??/????????????????????S7-300?????0.8~1.2ms????2k????
1024?????128????PROFIBUS????????MPI?S7-200CPU????????????19.2K?
?187.5K????????????????S7?????4????????-????????????????PC??
????????????????????P?P=30~70%?T=24~180s????????50%????????
60%????????????????70%????????????80%????????????????
?????????????????????:????????12?,???6????????,????,??
?6?????60Hz????????????94%~96%????????????FR-
K??1????????
????2????????????????????????????????????3????????????