





????1150 ~1200°C,????1130 ~1180°C,????> 850°C,?> 50mm?,???

1.????

????850~900°C,?????

2.???????

????680~700°C,?????

3.????

????680 ~700°C,????840~880°C,??,????580°C,?????,???217HBW?

4.?????

????900°C,????560°C,??(37±1) HRC

5.???????

????900°C,????150~180°C,??54 ~60HRC