



????????? ??????PLC?????6XV1830-0EH102????? ?????2?????????????????????  
???????plc??  
??1000????10000????????????????? plc??????????  
????????????????????1000p/r????????????????????????????1000????????????????1000????????????????  
??

3?????????2?????????plc?????????????????????????plc?rs485????????????????????????????????  
??plc?????????485?????????????????????????????????modbus????????????????????

?????PLC?????6XV1830-0EH102??????