

GCr15??????????

1????????770~790????????550????????187~229HBS????Ac
1=745??Accm=900????Ac1~Accm???

2????????770~790??680~700????550????187~229H
BS????Ac1~Accm????Ar1=700??20????

3????????600~700????187~229HBS?????
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4??????930~950????302~388HBS????Accm?????
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5????????855~875????50-70min?220-240????3-4????70-80??
????58~62HRC????260????2.5????+??+
????+????

6????????830~850??240~300????58~62HRC?Ms=
202????+??+????+????

7??????150~190????2h????58~62HRC????

8??????840~860????660~680????197~217HBS?
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????820~840????