

工艺礼品吸塑包装 可以

产品名称	工艺礼品吸塑包装 可以
公司名称	广州市佳胜塑胶制品有限公司
价格	4.00/套
规格参数	加工定制:是 可否印log:可以 材质:ps,pvc,pet
公司地址	中国 广东 广州市 广州市新塘镇新墩村下墩工业区A栋四楼---您好！朱小姐在线使用，请联系.谢谢！
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产品详情

吸塑模具一般有石膏模、电镀铜模和铝模三种

石膏模：用石膏在半湿的状态下雕刻成型，然后烘干即成模具，石膏模成本低，易于修改，但石膏模精度不够高，表面不光滑而且易碎不耐用，因此它常用来打样、做电镀铜模的模种或一些要求不高小批量生产的吸塑模具。

铝模：用铝锭通过机械（车床、铣床、cnc等）加工而成。铝模精度高、表面光滑而且经久耐用，但价格非常贵，铝模一般用在精度要求较高铜模达不到的吸塑产品上。

电镀铜模：用石膏模种制成样品后，电镀一层铜壳即为电镀铜模，成本相对石膏模高，但比铝模便宜得多，因其表面光洁耐用、低成本的优点，电镀铜模是最常用的一种吸塑模具。

二、吸塑材料的选择

吸塑产品的原材料只有塑胶片材，胶片厚度一般不超过1.5mm，常用的片材有：pvc、pet、pp、ps以及在此基础上的植绒片材、镀金片材和防静电片材。

pvc：最常用的吸塑材料，质软、韧性强、可塑性好，可做成透明和各种颜色，常用透明pvc包装电子、化妆品、玩具礼品等产品。

pet（a-pet）：质硬，韧性好、强度高、表面光亮、环保无毒，有透明和多种颜色的片材。缺点是pet高周波热合比较困难，价格也比pvc贵很多，此材料常被要求产品高档和环保的用户取代pvc

ps：密度小（质轻）、环保无毒，可塑性非常好，韧性差易脆，不可做成透明材料，因此只能做成底托

类吸塑，因其易裂，此类吸塑不宜回收

pp：材质特别软，韧性好，环保无毒、耐高温，常被做成餐饮器具或其他耐高温产品的包装；但其可塑性差，加工难度大，表面光泽度差，而且加工时颜色会变浅。

pet-g：物理性质同a-pet差不多，但可以高周波热合，其价格比a-pet还贵80%

clamshell mould generally have cast mould, electroplating copper and aluminium three

with gypsum plaster mold: in half wet condition, and then is carved into a mold drying, low cost, easy to plaster mold modification, but casts precision insufficient tall, smooth surface and fragile not durable, so it is used to dayang, electroplating copper mold or some high volume production requirements of clamshell mould.

aluminium: use aluminum through mechanical (lathe, milling machine, cnc machining, etc.). aluminium precision, smooth surface and durable, but the price is very expensive, aluminium usually in a higher accuracy than copper clamshell products.

electroplating copper with a plaster mold, made a layer, electroplating, after the sample for the electroplating copper brass shells, cost is high, but relatively casts aluminium much cheaper than a smooth surface, because of its low cost advantages, durable, electroplating copper is one of the most common kind of plastic mould.

second, the choice of materials

the raw material only clamshell products, plastic sheet, film thickness generally does not exceed 1.5 mm, common sheet: pvc, pet, pp, ps, and on the basis of flocking sheet, gold-plated sheet and anti-static sheets.

pvc: the most commonly used clamshell materials, soft, strong toughness, good plasticity, make transparent and various colors, common transparent pvc packaging, cosmetics, electronic products such as toys and gifts.

pet (a pet) : qualitative hard, and high strength, toughness, good surface brightness, environmental protection, transparent and non-toxic colors of the sheet. weakness is the pet high-frequency king, the price is more difficult than pvc expensive, this material is often much high-grade products and environmental requirements of users replace pvc

ps: density is small (light green nontoxic, plasticity, very good, toughness, poor brittle material, therefore can only make lit detuo made of plastic, because its easily crack, such clamshell should not be recycled

pp: soft qualitative special, toughness, good green nontoxic, high temperature resistant, often make catering appliance or other high-temperature packing of products, but the plasticity, processing, surface gloss and color processing, will grow.

g: the physical properties of pet - with a pet, but can be similar, the high frequency than a king also pet

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"供应工艺礼品吸塑包装"的加工定制为是，可否印LOG是可以，材质为PS,PVC,PET，品牌是佳胜塑胶，原产地为广州，产品特性是无毒,环保无公害,质量轻