

????????????90??????????· 90????????????????????90????300MM,????????????(d
t)(d---????t---??)????????????????????Yn=r cos???0°??n?90°? Yn=1/2(d-2t)cos?
?90°<?n?180°?
Yn=1/2dcos????????????????????????????

??
????????????90????????????hongyerenqi...???90????????????????????????????????
????90°R=1.5DN??? ??
????m?=????mm?*1.5*1.57*????mm?/????mm?+????mm?*3????????????
??????

??????????

?15??????1???16??????2???17??????3???18??????4??? ??????????????1?--??????
1???19??????2???20??????3???19??????2????????????????????????????????
????????????????

??
???d1????????d2????????a????????R????????t??????h????????p????????????
???b1????????b2??