



?????

a????????????????(????????????);

b????????????UL????120~140(????????);

c????????????;

d????????PBT????(????????)

??

1???? PBT????280????????240-260????

2???? ?50?100MPa?

3???? PBT????????

4???? ?PBT????80r/min??25?60r/min????10%?15%?

5???? ?70?80????10??

PBT????

????????????????

????????????

????????????

PBT????

PBT????????

????????

PBT????PBT????50MPa????PBT????170MPa????

PBT????

????????

????1.5%~2.8%??30%????0.3%~1.6%??

??225????PET????170??

?????glass trasitio temperature??22??43??

??PBT????