



<p>毛刺burr</p>	<p>齿节距太大 tooth pitch is too large</p>	<p>调整齿节距 adjusting teeth pitch</p>
<p>锯齿间废屑太多 too much scraps produced between saw teeth</p>	<p>锯齿已磨损 saw tooth are with abrasion</p>	<p>重新磨齿 gringing saw teeth</p>
<p>锯齿间废屑太多 too much scraps produced between saw teeth</p>	<p>齿节距大小 tooth pitch is too small</p>	<p>调整齿节距 ajusting teeth pitch</p>
<p>锯齿间废屑太多 too much scraps produced between saw teeth</p>	<p>错误的齿型 tooth form is too high</p>	<p>重新开齿 re-hobbing sawing speed</p>
<p>锯片爆裂</p>	<p>切割速度太高 cutting speed is too high</p>	<p>调整切割速度 adjusting the cutting speed</p>
<p>锯片爆裂</p>	<p>速度太快 sawing speed is too high</p>	<p>调整速度 adjusting sawing speed</p>

saw blade cracked	进料速度太高 feeding speed is too high	调整进料速度 adjusting the cutting speed
	锯片进刀速度不稳定 feeding speed of the saw blade is not stable enough	调整锯片进刀速度 adjusting the feeding speed of the saw blade
	进料和切割速度比错误 incorrect ratio occurred between the feeding speed and cutting speed	调整速度比 adjusting the speed ratio
	锯片没夹紧 saw blade is not firmly clamped	检查法兰 checking the flange
	加工材料没夹紧 work piece is not firmly clamped	检查夹具 checking the clamp
	齿节距太小或太大 tooth pitch is too large or too small	调整齿节距 adjusting teeth pitch
	润滑或冷却液没有或不足 lubricant or cooling oil is absent or insufficient	检查机械 checking the machine
	管材焊缝不均 the tubing welded joint is uneven	更换管材 replacement tubing

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