

无齿锯片 高速钢锯片 切割机锯片M35 375*2.5*32

产品名称	无齿锯片 高速钢锯片 切割机锯片M35 375*2.5*32
公司名称	浙江科普工贸有限公司
价格	385.00/片
规格参数	品牌:雷特斯 型号:375 是否标准件:是
公司地址	浙江省衢州市龙游县城南开发区德贤路4号
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产品详情

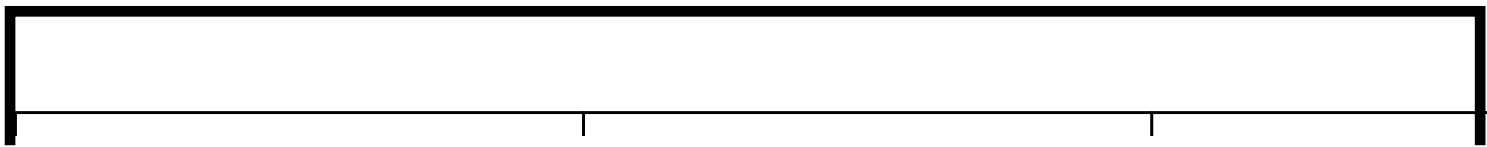
高速钢是一种含多量碳(c)、钨(w)、钼(mo)、铬(cr)、钒(v)等元素的高合金钢，热处理后具有高热硬性。当切削温度高达600 以上时，硬度仍无明显下降，用其制造的刀具切削速度可达每分钟60米以上，而得其名。高速钢按化学成分可分为普通高速钢及高性能高速钢，按制造工艺可分为熔炼高速钢及粉末冶金高速钢。

高速钢锯片可分：高速钢锯片、锯片、无齿锯片、机用锯片、高档无毛刺锯片、金属圆锯片、切不锈钢专用锯片、切铁专用锯片、金属切割片、切铜/铝专用锯片等。

锯片的直径、厚度、孔径、齿数、齿形、角度、等一系列参数组合成锯片的整体，要合理选择和搭配才能更好地发挥它的性能。

??32mm,????25.4????????????????????

??????????



<p>????</p> <p>problem</p>	<p>????</p> <p>possible cause</p>	<p>????</p> <p>solution</p>
<p>??burr</p>	<p>?????</p> <p>tooth pitch is too large</p>	<p>?????</p> <p>adjusting teeth pitch</p>
	<p>?????</p> <p>saw tooth are with abrasion</p>	<p>?????</p> <p>grinding saw teeth</p>
<p>???????</p> <p>too much scraps produced between saw teeth</p>	<p>?????</p> <p>tooth pitch is too small</p>	<p>?????</p> <p>adjusting teeth pitch</p>
	<p>?????</p> <p>tooth form is too high</p>	<p>?????</p> <p>re-hobbing sawing speed</p>
	<p>?????</p> <p>sawing speed is too high</p>	<p>?????</p> <p>adjusting sawing speed</p>
	<p>???????</p> <p>cutting speed is too high</p>	<p>???????</p> <p>adjusting the cutting speed</p>

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saw blade cracked

??????	??????
feeding speed is too high	adjusting the cutting speed
??????????	??????????
feeding speed of the saw blade is not stable enough	adjusting the feeding of the saw blade
????????????	??????
incorrect ratio occurred between the feeding speed and cutting speed	adjusting the speed ratio
??????	?????
saw blade is not firmly clamped	checking the flange
????????	?????
work piece is not firmly clamped	checking the clamp
??????????	??????
tooth pitch is too large or too small	adjusting tooth pitch
????????????	?????
lubricant or cooling oil is absent or insufficient	checking the machine
??????	?????



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