

PG德制 全牙螺纹铣刀80度牙型角攻丝合金螺纹刀

产品名称	PG德制 全牙螺纹铣刀80度牙型角攻丝合金螺纹刀
公司名称	常州振金刀具有限公司
价格	159.00/支
规格参数	螺距:16-18-20 刃径:7.9-9.9-11.9 刃长:19.05-23.99-28.58
公司地址	新北区西夏墅灵山中路58号
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产品详情

螺纹铣刀切削为粉末状短屑，不易缠刀，丝攻加工为螺旋状铁屑，容易缠刀。

螺纹铣刀非全齿接触切削，机床负载和切削力都比丝攻小。

装夹简单，丝攻需要柔性攻丝刀柄，螺纹铣刀可用 ER.HSK.液压.热胀等刀柄。

加工高硬度螺纹时，丝攻磨损严重，甚至无法加工，螺纹铣刀则可轻松完成。

采用斜式多排、屑槽设计，高精度螺纹，多排屑斜式多排屑槽，螺旋散热设计，铣牙排屑顺畅，光滑无毛刺。

The thread milling cutter is cut as powder short chips, which is not easy to wrap the knife, and the thread tapping is processed as spiral iron chips, which is easy to wrap the knife.

The thread milling cutter is not full-tooth contact cutting, and the machine load and cutting force are smaller than the tap.

The clamping is simple, the tap needs a flexible tap handle, and the thread milling cutter can be used ER.HSK. Hydraulic pressure. Heat expansion, etc.

When machining high hardness threads, the tap is seriously worn and even cannot be processed, and the thread milling cutter can be easily completed.

Adopt inclined multi-row, chip groove design, high precision thread, multi-row chip inclined multi-row chip groove, spiral heat dissipation design, milling teeth chip removal smooth, smooth without burrs.

