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???S7-1200PLC????S7-1500PLC????S7-400PLC????S7-300PLC?LOGO????ET200I/O?????

?S7-200SMARTPLC????????????????????????????????????????????????????????

??????MM420????MM430????MM440????G120???G110????????????????????????????????????

????????????????????????????????????????????????????????????4????????????????????????????????

????????????Smart1000Micro ?????????????Smart700?OP

73????????????????????????????????NCU???CCU????????????????PCU50?KLHGZ

??1???????????

??2???????????

??3???????????

????1?????????????????

????2????????????????????????????????????????????????????????

????3????????????????????????????????

????4????????????????????????????

????5????????????????????????????

????6????????????????????????????

??????????????Siemens??????????