

????????S7-1200PLC????S7-1500PLC????S7-400PLC????S7-300PLC?LOGO????ET20
0I/O????S7-200SMARTPLC??

????MM420????MM430????MM440????G120???G110????????????????????????????????
??4????????????????????????????????

????????Smart1000Micro ?????????????Smart700?OP

73????????????????????????????????NCU???CCU????????????????PCU50?KLHGZ

??1??????????

??2??????????

??3??????????

????1????????????????

????2??

????3????????????????????????????

????4????????????????????????????

????5????????????????????????????????

????6????????????????????????????????

??????????????Siemens??????????