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????????????????PLC?S7-200S7-300 S7-400 S7-1200 ???????6FC?6SN?S120 G120C

V90 V80????????????1LA7?1LG4?1LA9?1LE1??????1LG0?1LE0??????1LA8?1LA4?1PQ

8??????1PH?1PM?1FT?1FK?1FS?????????'????? ???

??????\*????????????2015???2014?10?1??2015?9?30????????????69.4????????????????????3

2000??SM321????????????\*????????????

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