

| | | C | Mn | Si | S | P | | |
|----------|----------------------|------|------|------|-------|-----------------------|-------------------|---|
| ER70S-3 | NERTALIC 70S | 0.08 | 1.15 | 0.6 | 0.015 | 0.015 | | |
| ER70S-6 | NERTALIC 70A | 0.08 | 1.4 | 0.8 | 0.015 | 0.015 | | |
| ER80SG | CARBOFIL Cr Mo 1 | 0.08 | 1.4 | 0.8 | | Mo:0.6 Cr:1.1 | | 焊接 s 420Mpa高强钢 |
| ER110S-G | NERTALIC 88 | 0.05 | 1.9 | 0.45 | 0.010 | 0.010 | Ni:2.0 Mo:0.55 | 焊接 s 650Mpa高强钢， LDOX 700钢，WEDOX900低强匹 |
| ER100S-G | CARBOFIL Ni Mo Cr | 0.01 | 1.6 | 0.6 | | Ni:1.4,Mo:0.25,Cr:0.3 | | 焊接 s 690Mpa高强钢， WELDOX 700钢，WEDOX900低强匹 |