

## 风管生产二线

产品名称	风管生产二线
公司名称	西安万里精密机械有限公司
价格	.00/台
规格参数	
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## 产品详情

风管生产二线由料架，调平压筋，冲方口，冲尖角，液压剪切组成。采用全电脑PLC控制。触摸屏操作，可根据操作要求设置任意尺寸进行下料，该生产线最大加工速度为20米/分，精度为：长度误差 $\pm 0.5$ mm,对角线误差为 $\pm 0.5$ mm,标准开料架承重5吨，可根据客户要求配套。全自动下料生产，节省时间，人工和板材用量。该生产线可满足风管板材下料，同时可以为TDF（共板法兰）下料工作，康美风风管生产二线与TDF法兰成型机，咬口机，折边机配套，加上相应的角码便能生产高质量共板法兰风管。

Duct production second line by feeder, leveling pressure muscle, blunt party mouth, blunt sharp edges, hydraulic shear component. Adopted the computer PLC control. Touch screen operation according to the operation requirement set any size of material, the production line biggest processing speed of 20 m/min, and accuracy of: length error of  $\pm 0.5$  mm, the diagonal error of  $\pm 0.5$  mm, standard open feeder bearing 5 tons, can according to the customer request matching. Automatic material production, save time, artificial and plank usage. This production line can meet duct plank of material, at the same time can for TDF (& joint flanges) material feeding work, sig wind duct production second line and TDF flange molding machine, bite machine, ruffled machine form a complete set, and the corresponding Angle yards before they can produce high quality of same board using flange.