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?????????????????1??  
?????????? ??S120?????6SL3000-0CE41-0AA0????? ????2????????????????????  
????????????plc??  
??1000????10000????????????? plc?????  
????????????????????????????1000p/r????????????????????????1000????????????1000?????????  
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3????????2????????plc????????????????????????plc?rs485????????????????????????  
??plc??????485????????????????????????????modbus????????????????????

???S120?????6SL3000-0CE41-0AA0?????