

# 西门子PLC模块萍乡授权代理商SIEMENS原装

产品名称	西门子PLC模块萍乡授权代理商SIEMENS原装
公司名称	上海卓曙自动化设备有限公司
价格	.00/件
规格参数	品牌:西门子SIEMENS 型号:S7-200 SMART 产地:中国
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## 产品详情

西门子PLC模块萍乡授权代理商SIEMENS原装,西门子PLC代理

西门子PLC局部变量表与子程序使用技巧有哪些

局部变量表

1.局部变量与全局变量

程序中的局部变量是在程序运行过程中定义的,其作用域仅限于该程序,当程序运行结束时,局部变量即被清除。全局变量是在程序运行前定义的,其作用域覆盖整个程序,当程序运行结束时,全局变量仍然存在。

局部变量适用于以下两种情况:

1.在子程序中,局部变量用于定义子程序中的局部变量,以便在子程序中使用。2.在子程序中,局部变量用于定义子程序中的局部变量,以便在子程序中使用。

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(1)在子程序中只用局部变量,不用\*\*地址或全局符号,子程序可移植到别的项目去。

(2)如果使用临时变量(TEMP),同一物理存储器可在不同的程序中重复使用。

如果变量表或两种情况,不需要使用局部变量。通过在符号表(SIMATIC)或全局变量表(IEC)中进行定义

“执行运行测试”对话框

图4-41 “执行运行测试”对话框

d.跳转(Jump):单击此按钮将跳转到当前PLC停止的地址。

e.自动跳转到中断(Jump to break step automatically):选择此项,允许PLC自动跳到每次暂停的地址。

如果要退出测试运行状态,单击"Stop Test-run"按钮即可。

3.动态时序图监控

动态时序图监控是指对PLC的时序图进行实时监控,可以观察到PLC的时序图执行情况,包括PLC的启动、停止、运行、故障等状态。

在PLC的I/O地址表中,地址为I0.0-I0.15,地址为Q0.0-Q0.15,地址为D0.0-D0.15,地址为E0.0-E0.15,地址为F0.0-F0.15,地址为G0.0-G0.15,地址为H0.0-H0.15,地址为I16.0-I16.15,地址为Q16.0-Q16.15,地址为D16.0-D16.15,地址为E16.0-E16.15,地址为F16.0-F16.15,地址为G16.0-G16.15,地址为H16.0-H16.15,地址为I32.0-I32.15,地址为Q32.0-Q32.15,地址为D32.0-D32.15,地址为E32.0-E32.15,地址为F32.0-F32.15,地址为G32.0-G32.15,地址为H32.0-H32.15,地址为I48.0-I48.15,地址为Q48.0-Q48.15,地址为D48.0-D48.15,地址为E48.0-E48.15,地址为F48.0-F48.15,地址为G48.0-G48.15,地址为H48.0-H48.15,地址为I64.0-I64.15,地址为Q64.0-Q64.15,地址为D64.0-D64.15,地址为E64.0-E64.15,地址为F64.0-F64.15,地址为G64.0-G64.15,地址为H64.0-H64.15,地址为I80.0-I80.15,地址为Q80.0-Q80.15,地址为D80.0-D80.15,地址为E80.0-E80.15,地址为F80.0-F80.15,地址为G80.0-G80.15,地址为H80.0-H80.15,地址为I96.0-I96.15,地址为Q96.0-Q96.15,地址为D96.0-D96.15,地址为E96.0-E96.15,地址为F96.0-F96.15,地址为G96.0-G96.15,地址为H96.0-H96.15,地址为I112.0-I112.15,地址为Q112.0-Q112.15,地址为D112.0-D112.15,地址为E112.0-E112.15,地址为F112.0-F112.15,地址为G112.0-G112.15,地址为H112.0-H112.15,地址为I128.0-I128.15,地址为Q128.0-Q128.15,地址为D128.0-D128.15,地址为E128.0-E128.15,地址为F128.0-F128.15,地址为G128.0-G128.15,地址为H128.0-H128.15,地址为I144.0-I144.15,地址为Q144.0-Q144.15,地址为D144.0-D144.15,地址为E144.0-E144.15,地址为F144.0-F144.15,地址为G144.0-G144.15,地址为H144.0-H144.15,地址为I160.0-I160.15,地址为Q160.0-Q160.15,地址为D160.0-D160.15,地址为E160.0-E160.15,地址为F160.0-F160.15,地址为G160.0-G160.15,地址为H160.0-H160.15,地址为I176.0-I176.15,地址为Q176.0-Q176.15,地址为D176.0-D176.15,地址为E176.0-E176.15,地址为F176.0-F176.15,地址为G176.0-G176.15,地址为H176.0-H176.15,地址为I192.0-I192.15,地址为Q192.0-Q192.15,地址为D192.0-D192.15,地址为E192.0-E192.15,地址为F192.0-F192.15,地址为G192.0-G192.15,地址为H192.0-H192.15,地址为I208.0-I208.15,地址为Q208.0-Q208.15,地址为D208.0-D208.15,地址为E208.0-E208.15,地址为F208.0-F208.15,地址为G208.0-G208.15,地址为H208.0-H208.15,地址为I224.0-I224.15,地址为Q224.0-Q224.15,地址为D224.0-D224.15,地址为E224.0-E224.15,地址为F224.0-F224.15,地址为G224.0-G224.15,地址为H224.0-H224.15,地址为I240.0-I240.15,地址为Q240.0-Q240.15,地址为D240.0-D240.15,地址为E240.0-E240.15,地址为F240.0-F240.15,地址为G240.0-G240.15,地址为H240.0-H240.15,地址为I256.0-I256.15,地址为Q256.0-Q256.15,地址为D256.0-D256.15,地址为E256.0-E256.15,地址为F256.0-F256.15,地址为G256.0-G256.15,地址为H256.0-H256.15,地址为I272.0-I272.15,地址为Q272.0-Q272.15,地址为D272.0-D272.15,地址为E272.0-E272.15,地址为F272.0-F272.15,地址为G272.0-G272.15,地址为H272.0-H272.15,地址为I288.0-I288.15,地址为Q288.0-Q288.15,地址为D288.0-D288.15,地址为E288.0-E288.15,地址为F288.0-F288.15,地址为G288.0-G288.15,地址为H288.0-H288.15,地址为I304.0-I304.15,地址为Q304.0-Q304.15,地址为D304.0-D304.15,地址为E304.0-E304.15,地址为F304.0-F304.15,地址为G304.0-G304.15,地址为H304.0-H304.15,地址为I320.0-I320.15,地址为Q320.0-Q320.15,地址为D320.0-D320.15,地址为E320.0-E320.15,地址为F320.0-F320.15,地址为G320.0-G320.15,地址为H320.0-H320.15,地址为I336.0-I336.15,地址为Q336.0-Q336.15,地址为D336.0-D336.15,地址为E336.0-E336.15,地址为F336.0-F336.15,地址为G336.0-G336.15,地址为H336.0-H336.15,地址为I352.0-I352.15,地址为Q352.0-Q352.15,地址为D352.0-D352.15,地址为E352.0-E352.15,地址为F352.0-F352.15,地址为G352.0-G352.15,地址为H352.0-H352.15,地址为I368.0-I368.15,地址为Q368.0-Q368.15,地址为D368.0-D368.15,地址为E368.0-E368.15,地址为F368.0-F368.15,地址为G368.0-G368.15,地址为H368.0-H368.15,地址为I384.0-I384.15,地址为Q384.0-Q384.15,地址为D384.0-D384.15,地址为E384.0-E384.15,地址为F384.0-F384.15,地址为G384.0-G384.15,地址为H384.0-H384.15,地址为I400.0-I400.15,地址为Q400.0-Q400.15,地址为D400.0-D400.15,地址为E400.0-E400.15,地址为F400.0-F400.15,地址为G400.0-G400.15,地址为H400.0-H400.15,地址为I416.0-I416.15,地址为Q416.0-Q416.15,地址为D416.0-D416.15,地址为E416.0-E416.15,地址为F416.0-F416.15,地址为G416.0-G416.15,地址为H416.0-H416.15,地址为I432.0-I432.15,地址为Q432.0-Q432.15,地址为D432.0-D432.15,地址为E432.0-E432.15,地址为F432.0-F432.15,地址为G432.0-G432.15,地址为H432.0-H432.15,地址为I448.0-I448.15,地址为Q448.0-Q448.15,地址为D448.0-D448.15,地址为E448.0-E448.15,地址为F448.0-F448.15,地址为G448.0-G448.15,地址为H448.0-H448.15,地址为I464.0-I464.15,地址为Q464.0-Q464.15,地址为D464.0-D464.15,地址为E464.0-E464.15,地址为F464.0-F464.15,地址为G464.0-G464.15,地址为H464.0-H464.15,地址为I480.0-I480.15,地址为Q480.0-Q480.15,地址为D480.0-D480.15,地址为E480.0-E480.15,地址为F480.0-F480.15,地址为G480.0-G480.15,地址为H480.0-H480.15,地址为I496.0-I496.15,地址为Q496.0-Q496.15,地址为D496.0-D496.15,地址为E496.0-E496.15,地址为F496.0-F496.15,地址为G496.0-G496.15,地址为H496.0-H496.15,地址为I512.0-I512.15,地址为Q512.0-Q512.15,地址为D512.0-D512.15,地址为E512.0-E512.15,地址为F512.0-F512.15,地址为G512.0-G512.15,地址为H512.0-H512.15,地址为I528.0-I528.15,地址为Q528.0-Q528.15,地址为D528.0-D528.15,地址为E528.0-E528.15,地址为F528.0-F528.15,地址为G528.0-G528.15,地址为H528.0-H528.15,地址为I544.0-I544.15,地址为Q544.0-Q544.15,地址为D544.0-D544.15,地址为E544.0-E544.15,地址为F544.0-F544.15,地址为G544.0-G544.15,地址为H544.0-H544.15,地址为I560.0-I560.15,地址为Q560.0-Q560.15,地址为D560.0-D560.15,地址为E560.0-E560.15,地址为F560.0-F560.15,地址为G560.0-G560.15,地址为H560.0-H560.15,地址为I576.0-I576.15,地址为Q576.0-Q576.15,地址为D576.0-D576.15,地址为E576.0-E576.15,地址为F576.0-F576.15,地址为G576.0-G576.15,地址为H576.0-H576.15,地址为I592.0-I592.15,地址为Q592.0-Q592.15,地址为D592.0-D592.15,地址为E592.0-E592.15,地址为F592.0-F592.15,地址为G592.0-G592.15,地址为H592.0-H592.15,地址为I608.0-I608.15,地址为Q608.0-Q608.15,地址为D608.0-D608.15,地址为E608.0-E608.15,地址为F608.0-F608.15,地址为G608.0-G608.15,地址为H608.0-H608.15,地址为I624.0-I624.15,地址为Q624.0-Q624.15,地址为D624.0-D624.15,地址为E624.0-E624.15,地址为F624.0-F624.15,地址为G624.0-G624.15,地址为H624.0-H624.15,地址为I640.0-I640.15,地址为Q640.0-Q640.15,地址为D640.0-D640.15,地址为E640.0-E640.15,地址为F640.0-F640.15,地址为G640.0-G640.15,地址为H640.0-H640.15,地址为I656.0-I656.15,地址为Q656.0-Q656.15,地址为D656.0-D656.15,地址为E656.0-E656.15,地址为F656.0-F656.15,地址为G656.0-G656.15,地址为H656.0-H656.15,地址为I672.0-I672.15,地址为Q672.0-Q672.15,地址为D672.0-D672.15,地址为E672.0-E672.15,地址为F672.0-F672.15,地址为G672.0-G672.15,地址为H672.0-H672.15,地址为I688.0-I688.15,地址为Q688.0-Q688.15,地址为D688.0-D688.15,地址为E688.0-E688.15,地址为F688.0-F688.15,地址为G688.0-G688.15,地址为H688.0-H688.15,地址为I704.0-I704.15,地址为Q704.0-Q704.15,地址为D704.0-D704.15,地址为E704.0-E704.15,地址为F704.0-F704.15,地址为G704.0-G704.15,地址为H704.0-H704.15,地址为I720.0-I720.15,地址为Q720.0-Q720.15,地址为D720.0-D720.15,地址为E720.0-E720.15,地址为F720.0-F720.15,地址为G720.0-G720.15,地址为H720.0-H720.15,地址为I736.0-I736.15,地址为Q736.0-Q736.15,地址为D736.0-D736.15,地址为E736.0-E736.15,地址为F736.0-F736.15,地址为G736.0-G736.15,地址为H736.0-H736.15,地址为I752.0-I752.15,地址为Q752.0-Q752.15,地址为D752.0-D752.15,地址为E752.0-E752.15,地址为F752.0-F752.15,地址为G752.0-G752.15,地址为H752.0-H752.15,地址为I768.0-I768.15,地址为Q768.0-Q768.15,地址为D768.0-D768.15,地址为E768.0-E768.15,地址为F768.0-F768.15,地址为G768.0-G768.15,地址为H768.0-H768.15,地址为I784.0-I784.15,地址为Q784.0-Q784.15,地址为D784.0-D784.15,地址为E784.0-E784.15,地址为F784.0-F784.15,地址为G784.0-G784.15,地址为H784.0-H784.15,地址为I800.0-I800.15,地址为Q800.0-Q800.15,地址为D800.0-D800.15,地址为E800.0-E800.15,地址为F800.0-F800.15,地址为G800.0-G800.15,地址为H800.0-H800.15,地址为I816.0-I816.15,地址为Q816.0-Q816.15,地址为D816.0-D816.15,地址为E816.0-E816.15,地址为F816.0-F816.15,地址为G816.0-G816.15,地址为H816.0-H816.15,地址为I832.0-I832.15,地址为Q832.0-Q832.15,地址为D832.0-D832.15,地址为E832.0-E832.15,地址为F832.0-F832.15,地址为G832.0-G832.15,地址为H832.0-H832.15,地址为I848.0-I848.15,地址为Q848.0-Q848.15,地址为D848.0-D848.15,地址为E848.0-E848.15,地址为F848.0-F848.15,地址为G848.0-G848.15,地址为H848.0-H848.15,地址为I864.0-I864.15,地址为Q864.0-Q864.15,地址为D864.0-D864.15,地址为E864.0-E864.15,地址为F864.0-F864.15,地址为G864.0-G864.15,地址为H864.0-H864.15,地址为I880.0-I880.15,地址为Q880.0-Q880.15,地址为D880.0-D880.15,地址为E880.0-E880.15,地址为F880.0-F880.15,地址为G880.0-G880.15,地址为H880.0-H880.15,地址为I896.0-I896.15,地址为Q896.0-Q896.15,地址为D896.0-D896.15,地址为E896.0-E896.15,地址为F896.0-F896.15,地址为G896.0-G896.15,地址为H896.0-H896.15,地址为I912.0-I912.15,地址为Q912.0-Q912.15,地址为D912.0-D912.15,地址为E912.0-E912.15,地址为F912.0-F912.15,地址为G912.0-G912.15,地址为H912.0-H912.15,地址为I928.0-I928.15,地址为Q928.0-Q928.15,地址为D928.0-D928.15,地址为E928.0-E928.15,地址为F928.0-F928.15,地址为G928.0-G928.15,地址为H928.0-H928.15,地址为I944.0-I944.15,地址为Q944.0-Q944.15,地址为D944.0-D944.15,地址为E944.0-E944.15,地址为F944.0-F944.15,地址为G944.0-G944.15,地址为H944.0-H944.15,地址为I960.0-I960.15,地址为Q960.0-Q960.15,地址为D960.0-D960.15,地址为E960.0-E960.15,地址为F960.0-F960.15,地址为G960.0-G960.15,地址为H960.0-H960.15,地址为I976.0-I976.15,地址为Q976.0-Q976.15,地址为D976.0-D976.15,地址为E976.0-E976.15,地址为F976.0-F976.15,地址为G976.0-G976.15,地址为H976.0-H976.15,地址为I992.0-I992.15,地址为Q992.0-Q992.15,地址为D992.0-D992.15,地址为E992.0-E992.15,地址为F992.0-F992.15,地址为G992.0-G992.15,地址为H992.0-H992.15,地址为I1008.0-I1008.15,地址为Q1008.0-Q1008.15,地址为D1008.0-D1008.15,地址为E1008.0-E1008.15,地址为F1008.0-F1008.15,地址为G1008.0-G1008.15,地址为H1008.0-H1008.15,地址为I1024.0-I1024.15,地址为Q1024.0-Q1024.15,地址为D1024.0-D1024.15,地址为E1024.0-E1024.15,地址为F1024.0-F1024.15,地址为G1024.0-G1024.15,地址为H1024.0-H1024.15,地址为I1040.0-I1040.15,地址为Q1040.0-Q1040.15,地址为D1040.0-D1040.15,地址为E1040.0-E1040.15,地址为F1040.0-F1040.15,地址为G1040.0-G1040.15,地址为H1040.0-H1040.15,地址为I1056.0-I1056.15,地址为Q1056.0-Q1056.15,地址为D1056.0-D1056.15,地址为E1056.0-E1056.15,地址为F1056.0-F1056.15,地址为G1056.0-G1056.15,地址为H1056.0-H1056.15,地址为I1072.0-I1072.15,地址为Q1072.0-Q1072.15,地址为D1072.0-D1072.15,地址为E1072.0-E1072.15,地址为F1072.0-F1072.15,地址为G1072.0-G1072.15,地址为H1072.0-H1072.15,地址为I1088.0-I1088.15,地址为Q1088.0-Q1088.15,地址为D1088.0-D1088.15,地址为E1088.0-E1088.15,地址为F1088.0-F1088.15,地址为G1088.0-G1088.15,地址为H1088.0-H1088.15,地址为I1104.0-I1104.15,地址为Q1104.0-Q1104.15,地址为D1104.0-D1104.15,地址为E1104.0-E1104.15,地址为F1104.0-F1104.15,地址为G1104.0-G1104.15,地址为H1104.0-H1104.15,地址为I1120.0-I1120.15,地址为Q1120.0-Q1120.15,地址为D1120.0-D1120.15,地址为E1120.0-E1120.15,地址为F1120.0-F1120.15,地址为G1120.0-G1120.15,地址为H1120.0-H1120.15,地址为I1136.0-I1136.15,地址为Q1136.0-Q1136.15,地址为D1136.0-D1136.15,地址为E1136.0-E1136.15,地址为F1136.0-F1136.15,地址为G1136.0-G1136.15,地址为H1136.0-H1136.15,地址为I1152.0-I1152.15,地址为Q1152.0-Q1152.15,地址为D1152.0-D1152.15,地址为E1152.0-E1152.15,地址为F1152.0-F1152.15,地址为G1152.0-G1152.15,地址为H1152.0-H1152.15,地址为I1168.0-I1168.15,地址为Q1168.0-Q1168.15,地址为D1168.0-D1168.15,地址为E1168.0-E1168.15,地址为F1168.0-F1168.15,地址为G1168.0-G1168.15,地址为H1168.0-H1168.15,地址为I1184.0-I1184.15,地址为Q1184.0-Q1184.15,地址为D1184.0-D1184.15,地址为E1184.0-E1184.15,地址为F1184.0-F1184.15,地址为G1184.0-G1184.15,地址为H1184.0-H1184.15,地址为I1200.0-I1200.15,地址为Q1200.0-Q1200.15,地址为D1200.0-D1200.15,地址为E1200.0-E1200.15,地址为F1200.0-F1200.15,地址为G1200.0-G1200.15,地址为H1200.0-H1200.15,地址为I1216.0-I1216.15,地址为Q1216.0-Q1216.15,地址为D1216.0-D1216.15,地址为E1216.0-E1216.15,地址为F1216.0-F1216.15,地址为G1216.0-G1216.15,地址为H1216.0-H1216.15,地址为I1232.0-I1232.15,地址为Q1232.0-Q1232.15,地址为D1232.0-D1232.15,地址为E1232.0-E1232.15,地址为F1232.0-F1232.15,地址为G1232.0-G1232.15,地址为H1232.0-H1232.15,地址为I1248.0-I1248.15,地址为Q1248.0-Q1248.15,地址为D1248.0-D1248.15,地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