

????????????????????

????PLC????????????200??PLC?300??PLC??EM221???EM222???EM223???EM23
1???EM232???EM235???PPI???MPI???5611??SM321?SM322?SM323?SM331?EM33
2????S7-200?????CPU224CN?CPU226CN?CPU224XP?S7-300?????CPU312?CPU
313?CPU314?CPU315-2DP????????????????1????????????2????????????3??????
?????1????????????????2????????????????3????????????
????????4????????????????5????????????
?6????????????????