

苏州杰威尔镜面辊 45钢电镀铬镀层厚度50-80um

产品名称	苏州杰威尔镜面辊 45钢电镀铬镀层厚度50-80um
公司名称	苏州杰威尔精密机械有限公司
价格	20000.00/件
规格参数	品牌:杰威尔 材料:45钢 电镀层厚度:5-8丝
公司地址	苏州太仓市城厢工业园东安路18号
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产品详情

塑料片板膜用辊筒

Roller For Plastic Plate /Sheet/Film

基于多年来对塑料包装业的理解和设备使用经验，我们在用于塑料片板膜设备的辊筒制造上有着更为出色的表现。

Based on many years of understanding and experience in the plastic packing industry, we have outstanding performance in roller manufacturing for plastic sheets & plates,s and film.

辊面处理

Roller surface treatment

经调质处理，确保组织结构密实

外表面深层次淬火，硬度达到 HRC50~55 表面电解镀硬铬，硬度达到 HRC58~65

Quenching with Subsequent tempering ensures the density of the structure

Outer surface is deeply quenched, the hardness can be reached HRC 50~55

Surface electrolyze hard chromed, the hardness can be reached HRC 58~65

辊筒用于下列产品的生产：

PET、PETG、CPET片材

PP、EVA、EVOH、PS、PC、PE片材

PC、PMMA、PS、HIPS、PP、PE板材

ABS、PS、HIPS、PMMA洁具板、冰箱板

PVC硬板、软板、发泡板

PE铝塑复合板

PC、PET、PVC、PP高透明片材

PC、PMMA光学片材

PP + 石粉、PP + 木粉、PP + 麻纤维片板材

各种用途的流延薄膜

Rollers for producing the following products:

PET、PETG、CPET sheet

PP、EVA、EVOH、PS、PC、PE sheet

PC、PMMA、PS、HIPS、PP、PE plate

ABS、PS、HIPS、PMMA sanitaryware plate, refrigerator plate

PVC hard plate, soft plate, foamed board

PE aluminum composite sheet

PC、PET、PVC、PP transparency sheet

PC、PMMA optical sheet

PP + calcium powder、PP + wood powder、PP + linen fiber sheet

Different kinds of cast film

表面处理

Surface treatment

镜面、超镜面研磨抛光加工

可加工各种皮纹、消光、雾面、磨砂、网纹，承接来样定制。表面喷涂特氟仑，各种胶面辊。

Mirror roller, super mirror roller grinding, and polishing processing

We can process different kinds of roller surfaces, such as leather veins, matt, mist, frosting, and net veins. And we can make the roller according to the client ' s samples.

The surface is sprayed with Teflon and different kinds of rubber rollers.

辊筒特点Features

双层的外壳，内部螺旋流道设计，具有良好的散热效率。

采用热装过盈配合形式，辊筒强度高；中高补偿弯曲，以减少片材、板材制品的厚度误差。

Double (double) shells, inside (inside) spirial tunnel design, perfect cooling efficiency.

Adobe (adopt) the thermal interference type, high strength, and crowning to compensate for bending the sheet/ plate/ film final products tolerance.