

T4T5支架变频调速老化线 | 环型链条输送支架老化线|LED老化线新报价

产品名称	T4T5支架变频调速老化线 环型链条输送支架老化线 LED老化线新报价
公司名称	中山博通五金机械设备有限公司
价格	45000.00/台
规格参数	
公司地址	中山市小榄镇物流工业园北区
联系电话	0760-22127707 18207603939

产品详情

T4T5支架老化线 一、设备项目：T4T5支架老化线 二、规格参数：12000L × 1400W × 800H (mm)

三、数量：1条 四、设备结构：环型链条输送、链板式老练、变频调速

五、功能特点：本设备专用于T5 T4支架的老练，通过对支架的高压、常压、低压、漫游、冲击高温等电压区的老练。根据欧美等不同地区电压，可老化110V的支架。电压调节范围宽，动力系统采用变频调速系统，操作方便。 六、基本配置和构造：1. 动力：电机采用台湾产1.5KW的电机，100型WPS1：60的减速机，台湾进口爱德利2HP变频器，变频无级调速，线速度0—6M/min可调。 2. 机身、机架：机架采用50 × 40钢管焊接制作而成；机身上下护边采用130 × 23老化线专用铝合金型材，护板采用1.5mm的冷板折弯制作而成，支脚配镀锌可调脚杯。

3. 输送链条：采用上海链条厂出产的C212一寸双节距单则耳双孔链条。每条长约20米。 4. 老化链板：采用2mm冷板弯轧成1400 × 148 × 18mm，全线共140块，每块板装4套快速灯管专用灯管接插头和灯管卡夹具，灯管接插头分600mm、900mm、1200mm三种规格；并配装6A高分断小型断路器；链板底部安装二路导电系统（铜质），每路安装两个导电块，每块板共装2个。 5. 日产量：本老化线一次可同时老化560套支架，老化时间约为一个小时；每天按工作10小时计算，一天的产量为5600套支架。

6. 导电槽：全线上上下下各配二路导电槽轨，采用绝缘胶板，装配不锈钢导电条。 7. 挡光罩：在线体面上设挡光护罩，采用有机玻璃板与铝型材组合而成。有效的衰减节能灯强光，更好的保护眼睛。 8. 恒温区：恒温系统采用电加热式完成，设一段两个2000W/套电热式发热盘，温度自动恒温常温-80℃，数字温控指示。 9. 全线电压区：10KW共4个调压器，线体共设计6个区，调压器3个0—250V可调，1个调压器0—300V可调。（具体分布按甲方要求而定）。 10. 电器控制：电压、温控指示采用数字显示式，整个系统采用PLC控制，调压器4个，采用1个配电控柜安装。在拉身上配急停开关方便上灯时能即时停止。 11. 机体颜色：全线链板黑色喷塑，铝合金型材为原色，其余为电脑白色。

以上是老化线的详细信息，如果您对老化线的价格、厂家、型号、图片有什么疑问，请联系我们获取老

化线的最新信息。

英文流水线标准方案：PVC Horizontal Belt Assembly Line Production Plan & Quotation I. Project: Connected Type PVC Belt Conveyor II. Dimensions: 12000L × 500W × 730H (mm) III. Quantity: 3 set IV. Features: PVC belt Conveying, roller driving, electromagnetic speed control V. Functional features: This equipment is applicable to various plants with flow production fsmall-medium size material conveying. The driving system adopts electromagnetic speed regulation system, which is stable, secure, convenient quiet. VI. Materialion Remarks 1. Power: The motors use Hongling Br0.75KW motors manufactured by Jiangmen MotCo., Ltd, Yashiba Br70 model 1:40 peed reducer made in Taiwan, Wuzhou Brmagnetic speed regulatwith stepless speed regulation. Linear speed at 0-2M/min may be regulated freely. 2. Machine body stand: made of 50 × 40 rectangle steel pipe by welding. Supports are made with ?25mm galvanized roller, arranged with pitch of 25mm. The stbars are equipped with galvanized adjustable cells. Machine head tail are made of 1.2mm cold plate, the machine body is 2m per section. 3. Conveying belt: quality green lightweight conveying PVC belt imported from Holland, 2mm thick, 500mm wide, total 12m long, which is of seamless thermal shrinkage ring connection. 4. Light stlighting: H-shape light stand, one per 2m, made of 40 × 20 × 1.5mm rectangle steel pipe, 1.26m high, with 2000 × 50 × 25 × 0.8mm coated traceway fconnecting power. The 40W single daylight lamp tube stis used, with one stper 1.4m, arranged along both sides. 5. Worktable: Long worktable of 730 × 490 × 730mm, table board made 15mm plywood, affixed with blue fire-resistant board on face T-shaped plastic edge; supports legs made of 25 × 25 × 1.5mm rectangle steel pipe, fixed with galvanized adjustable soles at the bottom. L25mm angle iron arranged along two sides of machine. 6. Work Power: made of 2000 × 50 × 25 × 0.8mm galvanized traceway, set under the machine belt, with triphase biphas sockets along two sides (1m/one socket). 7. Operation card: Two operation card stands are set under the light stand, made of H-shape aluminum guide rail. At each work position is arranged a 300 × 400 × 1.5mm transparent glass. 8. Gas pipe: A gas supply pipe is set in thedle of light stand, made of 4cm galvanized water pipe, with one tap plug per 1m. 9. Machine body color: Machine metal surface will be of fruit-green coating (other colors are