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1????????????????????2??2???

2????????????????????3??2???

3????????????????????7???

4????????????????????7?????

5????????????????5?????

6????????????????6?????

?????????,S7-200PLC S7-300PLC S7-400PLC S7-1200PLC 6ES5 ET200

???,???,DP??,MM420 ???MM430 ???MM440 6SE70????????6RA70??????

SI***??,???,???,??????????

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S7-200??PLC????????????????????S7-200????????????????????

??S7-200????????/????