

欧标等边角钢75*75*6型号尺寸表

产品名称	欧标等边角钢75*75*6型号尺寸表
公司名称	上海绪杰贸易有限公司
价格	5150.00/吨
规格参数	规格:75*75*6 材质:S235/S355 执行标准:EN标准
公司地址	浦东新区新场镇沪南公路7508弄2-24(双)号3层 (注册地址)
联系电话	19946279018 19526212133

产品详情

冶炼资讯：轧机前面道次要基本完成腹板的减薄，轧制力要大，立辊进行相应的压下；中间道次进行水平辊、立辊轧制力均匀化轧制；后2个道次对腹板进行小压下，轧制力要小，使翼缘的延伸率大于腹板，腹板受拉应力。腹板温降控制可从轧制和冷却两方面着手。轧件的几何尺寸控制轧件的几何尺寸应按照腹板厚度正偏差、翼缘厚度负偏差进行轧制。另外，腹板在后2个道次要有一定的压下量，使腹板能够产生变形热来补偿温降。轧辊冷却水控制轧机上水平辊加盖挡水板，挡水板与辊面距离1mm。欧标角钢钢

执行标准：EN标准欧标角钢规格型号表 品名 规格型号 材质 米重/公斤欧标角钢 30*30*3
 S235/275/355/JR/J0/J2 1.36 欧标角钢 40*40*4 S235/275/355/JR/J0/J2 2.42 欧标角钢 40*40*5
 S235/275/355/JR/J0/J2 2.97 欧标角钢 50*50*4 S235/275/355/JR/J0/J2 3.06 欧标角钢 50*50*5
 S235/275/355/JR/J0/J2 3.77 欧标角钢 50*50*6 S235/275/355/JR/J0/J2 4.47 欧标角钢 60*60*4
 S235/275/355/JR/J0/J2 3.70 欧标角钢 60*60*5 S235/275/355/JR/J0/J2 4.57 欧标角钢 60*60*6
 S235/275/355/JR/J0/J2 5.42欧标角钢 63*63*6 S235/275/355/JR/J0/J2 5.72欧标角钢 65*65*4 S235/275/355/JR/J0/J2
 4.02欧标角钢 65*65*5 S235/275/355/JR/J0/J2 4.97欧标角钢 65*65*8 S235/275/355/JR/J0/J2 7.73欧标角钢 70*70*6
 S235/275/355/JR/J0/J2 6.38欧标角钢 70*70*7 S235/275/355/JR/J0/J2 7.38欧标角钢 70*70*8 S235/275/355/JR/J0/J2
 8.37欧标角钢 75*75*5 S235/275/355/JR/J0/J2 5.76欧标角钢 75*75*6 S235/275/355/JR/J0/J2 6.85欧标角钢 75*75*7
 S235/275/355/JR/J0/J2 7.93欧标角钢 80*80*5 S235/275/355/JR/J0/J2 6.17欧标角钢 80*80*6 S235/275/355/JR/J0/J2
 7.34欧标角钢 80*80*7 S235/275/355/JR/J0/J2 7.49欧标角钢 80*80*8 S235/275/355/JR/J0/J2 9.63欧标角钢 90*90*7
 S235/275/355/JR/J0/J2 9.61欧标角钢 90*90*8 S235/275/355/JR/J0/J2 10.9欧标角钢 90*90*9 S235/275/355/JR/J0/J2
 12.2欧标角钢 90*90*10 S235/275/355/JR/J0/J2 13.4欧标角钢 100*100*8 S235/275/355/JR/J0/J2 12.2欧标角钢
 100*100*9 S235/275/355/JR/J0/J2 13.6欧标角钢 100*100*10 S235/275/355/JR/J0/J2 15欧标角钢 100*100*11
 S235/275/355/JR/J0/J2 16.4欧标角钢 110*110*9 S235/275/355/JR/J0/J2 15欧标角钢 110*110*10
 S235/275/355/JR/J0/J2 16.6欧标角钢 110*110*11 S235/275/355/JR/J0/J2 18.2欧标角钢 110*110*12
 S235/275/355/JR/J0/J2 19.7欧标角钢 120*120*8 S235/275/355/JR/J0/J2 14.7欧标角钢 120*120*9
 S235/275/355/JR/J0/J2 16.5欧标角钢 120*120*10 S235/275/355/JR/J0/J2 18.2欧标角钢 120*120*11
 S235/275/355/JR/J0/J2 19.9欧标角钢 120*120*12 S235/275/355/JR/J0/J2 21.6欧标角钢 130*130*10
 S235/275/355/JR/J0/J2 19.8欧标角钢 140*140*10 S235/275/355/JR/J0/J2 21.4欧标角钢 150*150*10
 S235/275/355/JR/J0/J2 23欧标角钢 160*160*14 S235/275/355/JR/J0/J2 33.9欧标角钢 180*180*13

S235/275/355/JR/J0/J2 35.7欧标角钢 200*200*13
S235/275/355/JR/J0/J2 39.8欧标角钢 250*250*17
S235/275/355/JR/J0/J2 64.4

欧标角钢目前低合金度钢的发展与各种焊接工艺的发展是同步进行的，要特别注意确保这些钢能够具有适当的焊接性能。如果焊接操作得当，大部分低合金度钢是可以很好地进行焊接的。对于大型型钢和较高碳和锰含量的牌号，需要预热或采用低氢焊条。对于某些低合金度钢无论厚度是多少，都应采用低氧焊条。新余欧标角钢75*75*6碳素结构钢标准规范