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|-----------|------|-------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| b | mm | 80(3 9/64") d8 | 80(3 9/64") d8 | 80(3 9/64") d8 | 80(3 9/64") d8 | 80(3 9/64") d8 |
| c | mm | 104d11 | 104d11 | 104d11 | 104d11 | 104d11 |
| 前主轴孔锥度 | | | | | | |
| b | mm | 90(1:20) | 90(1:20) | 90(1:20) | 90(1:20) | 90(1:20) |
| c | mm | 120 | 120 | 120 | 120 | 120 |
| 进给 | | | | | | |
| 进给数量 | | 64 kinds(for each) | 64 kinds(for each) | 64 kinds(for each) | 64 kinds(for each) | 64 kinds(for each) |
| 主轴每转纵向进给 | | | | | | |
| 标准 | mm/r | 0.11-1.6 | 0.11-1.6 | 0.11-1.6 | 0.11-1.6 | 0.11-1.6 |
| 小进给 | mm/r | 0.028-0.11 | 0.028-0.11 | 0.028-0.11 | 0.028-0.11 | 0.028-0.11 |
| 加大进给 | mm/r | 1.76-6.4 | 1.76-6.4 | 1.76-6.4 | 1.76-6.4 | 1.76-6.4 |
| 公制螺纹范围 | | 1-192(44 kinds) | 1-192(44 kinds) | 1-192(44 kinds) | 1-192(44 kinds) | 1-192(44 kinds) |
| 英制螺纹范围 | | 1/2-24t.p.i(28kinds) | 1/2-24t.p.i(28kinds) | 1/2-24t.p.i(28kinds) | 1/2-24t.p.i(28kinds) | 1/2-24t.p.i(28kinds) |
| 模数螺纹范围 | | 0.25-48(module (39 kinds)) | 0.25-48(module (39 kinds)) | 0.25-48(module (39 kinds)) | 0.25-48(module (39 kinds)) | 0.25-48(module (39 kinds)) |
| 径节螺纹范围 | | 1/2-96 d.p(38 kinds) | 1/2-96 d.p(38 kinds) | 1/2-96 d.p(38 kinds) | 1/2-96 d.p(38 kinds) | 1/2-96 d.p(38 kinds) |
| 床鞍纵向快速 | | m/min | 4 m/min | 4 m/min | 4 m/min | 4 m/min |
| 横刀架行程 | | mm | 320(12 1/2") | 320(12 1/2") | 320(12 1/2") | 320(12 1/2") |
| 小刀架移动行程 | | mm | 140(5 1/2") | 140(5 1/2") | 140(5 1/2") | 140(5 1/2") |
| 床尾 | | | | | | |
| 床尾主轴最大行程 | | mm | 150(5 29/32") | 150(5 29/32") | 150(5 29/32") | 150(5 29/32") |
| 床尾主轴直径 | | mm | 75(2 61/64") | 75(2 61/64") | 75(2 61/64") | 75(2 61/64") |
| 床尾主轴孔锥度 | | | morse no.5 | morse no.5 | morse no.5 | morse no.5 |
| 主电机 | | kw | 7.5 (10 hp) | 7.5 (10 hp) | 7.5 (10 hp) | 7.5 (10 hp) |
| 净重/毛重 | | | | | | |
| 750mm | | kg | 2000/2680 | 2000/2750 | 2070/2410 | 2070/2820 |
| 1000mm | | kg | 2080/2760 | 2080/2870 | 2150/2830 | 2150/2940 |
| 1500mm | | kg | 2230/3020 | 2580/3530 | 2300/3050 | 2300/3160 |
| 2000mm | | kg | 2580/3420 | 2580/3530 | 2650/3490 | 2650/3600 |
| 3000mm | | | | | | |
| 轮廓尺寸/包装尺寸 | | | | | | |
| 750mm | | | 2418 × 1000 × 1267/2600 × 1520 × 2010 | 2418 × 1000 × 1267/2600 × 1520 × 2010 | 2418 × 1037 × 1312/2600 × 1520 × 2010 | 2418 × 1037 × 1312/2600 × 1520 × 2010 |
| 1000mm | | | 2668 × 1000 × 1267/2850 × 1520 × 2010 | 2668 × 1000 × 1267/2850 × 1520 × 2010 | 2668 × 1037 × 1312/2850 × 1520 × 2010 | 2668 × 1037 × 1312/2850 × 1520 × 2010 |
| 1500mm | | | 3168 × 1000 × 1267/3350 × 1520 | 3168 × 1000 × 1267/3350 × 1520 | 3168 × 1037 × 1312/3350 × 1520 | 3168 × 1037 × 1312/3350 × 1520 |

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|--------|--|--|--|--|--|-------------------------------|
| | | × 2010 | × 2010 | × 2010 | × 2010 | |
| 2000mm | | 3668 × 1000 × 1 267/3850 × 1520 × 2010 | 3668 × 1000 × 1 267/3850 × 1520 × 2010 | 3668 × 1037 × 1 312/3850 × 1520 × 2010 | 3668 × 1037 × 1 312/3850 × 1520 × 2010 | 3668 × 11 367/3850 × 11 |
| 3000mm | | | | | | 4668 × 11 |