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????????????????????????PLC,200?300?400?1200?1500,V20,V60,V80,V90???PLC???????

??.??????????????80

C S?802D SL?810D DE?820D SL?840C CE?840D DE?840D SL?840Di

SL?S120?????????????????????????????????

???S7-300??plc?????????S5??PLC????1995?????????PLC??????????SIMATIC

S7-200???*????8DI/6DO????2?7????*I/O???64 DI/DO?12 AI/4AO???????IMATIC

S7-300????*????SIMATIC S7-400???SIMATIC S7??PLC????????????????????????????????S7?

?PLC??????????????????????*?????????????????????????????????S7-300????????????????

??S7-300?????????CPU????

?????????I/O???????????????????????????????cbuebcvybwilner78bn

???PLC???????????

???S7-300??PLC???????????????????????????????????1????????????????RACK???????PS??????????CPU???????IM???????SM??????FM????????CP??????MPI??????????PG?????????OP???S7 PLC???

　　?1????RACK???????S7-300???????????????????????CPU?????????????????????CPU?????????????????????????????CPU??

　　?2???????PS?????????SIMATIC S7-300???120/230 V?????24/48/60/110 V???????CPU??????????????????????????????????

　　?3??????????CPU??SIMATIC S7-300??????????CPU????????????CPU312 IFM?CPU313?CPU314?CPU315?CPU315-2DP??CPU???????????????????????S7-300?????5 V????????MPI?????????????????????S7-300????????????????PG705?PG720?PG740?PG760???????????????STEP7???????MPI??MPI???????

　　?4???????IM???????????????????????CR???????ER??S7?300??????????CR?????????ER???????32????　　?5???????SM????????????????????S7-300??????????????????????SM321????????SM322????????SM331????????SM332??4?20 mA???0?10 V???18?????????????????　　?6??????FM???FM351?????????FM352?????????FM353?????????FM354????????SINUMERIK FM-NC??　　?7????????CP?????????PLC??PLC?????????????????????RS-232C???CP340????????CP342-5 DP??6ES7 314-1AG13-0AB0***??*** SIMATIC S7-300?CPU 314 ? MPI ??????? ???? 24V DC? ????? 96

KB? ???????   ???S7-300CPU??6ES7314-1AG13-0AB0??

      ???S7-300CPU??6ES7314-1AG13-0AB0??

SIEMENS ????

1?6XV1830-0EH10 ????

2?6XV1830-3EH10 ????

3?6XV1840-2AH10 ????

SIEMENS ??????

1? SIMATIC S7 ??PLC?S7200?s71200?S7300?S7400?ET200

2? ?????? LOGO?230RC?230RCO?230RCL?24RC?24RCL?

 3? SITOP ?????? 24V DC 1.3A?2.5A?3A?5A?10A?20A?40A

4?HMI ???TD200 TD400C TP177,MP277 MP377 SMART700 SMART1000

SIEMENS ????????

1? ????? MICROMASTER???MM?MM420?MM430?MM440?ECO MIDASTER

???MDV6SE70???FC?VC?SC?

2?????????? 6RA23?6RA24?6RA28?6RA70 ??

SIEMENS ????

1????????840D?802S/C?802SL?828D 801D ?

6FC5210,6FC6247,6FC5357,6FC5211,6FC5200,6FC5510,

611U:6SN1123,6SN1145,6SN1146,6SN1118,6SN1110,6SN1124,6SN1125,6SN1128

2??????S120: 6SL304?6SL3210?6SL3130?6SL3055?6SL3054

SIEMENS???
????????????]