

500-1000-1500缠绕膜机、流延膜机、拉伸膜机、保鲜膜机

产品名称	500-1000-1500缠绕膜机、流延膜机、拉伸膜机、保鲜膜机
公司名称	温州正楠机械有限公司
价格	89000.00/台
规格参数	ZN-500:78000
公司地址	平阳工业区
联系电话	057763896399 15381483999

产品详情

Stretch Film Production Line

Layer Structure: A/B/A ABA 层结构

Polymer PE, LLDPE 材料

Need feed system of liquid adhesive (glue) 带喂料系统(液体胶供料系统)

Ready reels Jumbo 370 收卷外径

T-die, 2 screws 双螺杆, T型模头

Calender 2 rolls, water cooling, Shaft dia. 370 mm, length 1300 mm 双卷, 水冷, 轴径, 长度

Online edge recycling unit 在线废边收卷

PRODUCT SPECIFICATIONS

Max. output of extrusion大产能	150kg/h		
Layer Structure:	A/B/A		
Screw diameter 螺杆直径	65mm		
Screw length L	1950mm		
Screw length diameter ratio	30:1		
Screw material	38 CrMoAl		
Screw rotation speed	20-150		
Heating zones, q-ty	8		
Tubular heating element	20 ceramic, 2 metal		
Total	36KW		

Depth of nitration (Screw)	0,5 – 0,6 mm		
Hardness (Screw)	HV 740		
Hardness (Shaft)	HV 940		
Max width 大宽度	1250mm		
Ready film width 成品膜宽度	1000mm		
Film Thickness	0.008-0.05mm		
Width of finished product	2*500mm 成品宽度		
Reel of finished product	Jumbo 370		
Motor Power of extrusion	18.5kw		
Pneumatic feeder	2 pcs ????		
Total power	70kw		