

统益牌油式模温机 统益牌

产品名称	统益牌油式模温机 统益牌
公司名称	余姚市天佑塑料机械有限公司
价格	.00/个
规格参数	品牌:统益牌 型号:TMC-360 产品别名:模温机
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产品详情

品牌	统益牌	型号	TMC-360
产品别名	模温机	产品用途	恒温
电动机功率	3HP (KW)	外形尺寸	800*750*560 (mm)
重量	85 (kg)	类别	油温机

特点:

a. 提高成型效率:

1. 成型前,tmc自动控制模温,迅速达到所需的温度且始终保持恒温,减少模具预热所需之工时.
2. 可持续操作而无模具温度过高之虑,而途中停机也不致因模具温度降低而需等待升温,因此可提高生产效率.

b. 提高产品品质:

1. 塑料有热胀冷缩的物理特性,因此若模温不稳定或控制不当,会产生成型品夹水纹,缩水,扭曲,变形及表面光泽不良等现象,而使用tmc机型即可解决此类问题.
2. 能促使模具保持适当的温度,大幅减少试模次数及降低成型品不良率,确保产品品质.

c. 结构特性

- 1、可根据需要任意选择以水或热媒油当传热介质.
- 2、选择配备的pid智能型自动演算的温度控制器,能准确显示和控制模具温差所需温度 ± 1 内.
- 3、两段式加热结构设计,可视所需之温度增减电力,并配合特殊之发热构造,可省时省电.

- features :
- a. improvement in injection molding efficiency:
 1. the tmc series can control the temperature of the molds automatically, and reach a requested temperature and remain at the level at all times before the mold forming.so the labor and time which are used to pre-heating molds can be reduced.
 2. sustainable operation and no worry of over-heating. even the drop of temperature caused by a stop in the process doesn ' t need to wait to be increased.so the produce efficiency is promoted.
 - b. improvement in injection molding quality:
 1. accurate mold temperatue gives even plastic flow patterns, reducing flow&weld lines, helping retain gloss appearance, eliminating sink marks, silver streaking, and delaminating, warping etc...
 2. steady controlled temperatures make your plastic moldings accurate in size& consistent in quality.
 - c.features of the units:
 1. either water or oil can be used as medium according to the requests.
 2. optional pid temperature controllers are used for accurate control of temperature within ± 1 .
 3. two-step heating design can control the power according to the requests. and it also works with a special heating structure so as to save time and power.

模具控温机系列规格表 specifications of mould temperature controllers series

型号/model	tmc-60	tmc-90	tmc-120	tmc-240	tmc-360	tmc-60w	tmc-90w	t	
温度范围temperature range	油(oil):45 -160 (normal)-199 (h)						水(water)		
传热媒介heatimgmedium	油(oil)								
媒价容量tankcapacity	8l	8l	12l	18l	22l	8l	8l		
泵浦功率pumppower	1/2hp	1/2hp	1hp	2hp	3hp	1/2hp	1/2hp		
泵浦压力pumppressure	2.2	2.2	2.5	3	3.7	2.2	2.2		
电热功率heater	6	9	12	24	36	6	9		

冷却方式coolingtype	间接冷却							
模具出入口moldinlet & outlet	3/8"*2	3/8"*4	3/8"*4	1"*1	1.5"*1	3/8"*2	3/8"*4	
冷却出入口coolingwaterinlet	1/2"	1/2"	1/2"	3/4"	3/4"	1/2"	1/2"	
外型尺寸dimensions	580*300*550		680*350*650	700*450*650	800*750*560	580*300*550		
重量approx.weight	50kg	52kg	65kg	75kg	85kg	50kg	52kg	
产品规格若有改变，恕不另行通知。 we reserve the right to change specifications without prior notice								