

细度：100目筛通过率 98%

ph值：9—11

粘合强度：（n/m楞） 588

粘合剂系列产品特点:

- 施胶量省、成本低：瓦楞纸板双面施胶每平方米90克左右，而泡花碱需150克左右。
- 比重轻：本品胶液比重为1：1（水），而泡花碱比重1.7:1（水）。
- 快干、挺度好：单机裱瓦后30分钟左右即可下道工序，而玉米胶则需数10多小时。
- 粘合强度：粘合强度为泡花碱的3倍左右。
- 不返潮、不变色：瓦楞纸箱成型干燥后不返潮，不退色，耐抗压，无霉烂。
- 运输方便：固体粉状在上机前随调随用，使用方法与泡花碱一样。
- 贮存期长：本品贮存在半年不影响使用。
- 卫生标准：符合国家卫生部门和外贸出口的要求。

粘合剂调胶方法:

一吨粉剂可调胶4-8吨左右，下面以25kg/包为例：先将75公斤水倒入容器中，把本品倒入搅拌均匀。然后把包内糊化剂一起倒入另一小容器中，用2公斤水搅拌完全溶解后，再把它慢慢倒入之前的淀粉容器中，搅拌直至液体变浓全都均匀成为胶体后停止搅拌，再等待20分钟左右完全反应，即可使用。

gong zhen adhesive product

the products which are made by zhejiang jinhua gongzhen adhesive factory meet the requirement of state food hygiene, international packing, sgs. there are many features of the adhesive product, such as tasteless, non-corrosive, strong stickiness, fast drying, good moisture resistance, easy for delivery and using, and so on. products are widely used in cardboard boxes, cartons, paper bags, printing and binding, office supplies plastic, labeling, aluminum foil, and so on. apply to single-sided machines, bucket machines, roll pipe machine, corrugated veneer machines, labeling machines, poker machines, automatic cladding machine, semi-automatic laminator and cardboard on the mounted, hand-mounted cover production line.

the cost is low. we have made a great achievement in the aspect of adhesive material to disuse alkali, replace corn plastic, white latex and poval.

this product lower the producing cost, improve producing efficiency, quality and economic efficiency.

一、 the main technical indicators in line with q/jhyooi--2002 enterprise standards, in line with international sgs environmental protection test.

appearance: white or milky gray-white in powder

odour: no odour (with the smell of raw materials)

moisture: 10%—15%

fineness: 100 mesh sieve pass rate 98%

ph value: 9—11

adhesive strength (n / m lenz) 588

二、 starch mixture series (powder) adjusting the glue methods:

name	type	tune the amount of glue (t)	remark
color box of quick-drying powder	gz-202	4--5	fully automatic, semi-automatic machines a cardboard on the complex surface mount
polyvinyl alcohol substitutes	gz-201	4--5	fully automatic, semi-automatic machines a cardboard on the complex surface mount
milk-white plastic alternatives	gz-999	5--6	e-type corrugated machine automatically re surface and surface mounted cardboard rig
box adhesives	gz-998	6	corrugated cardboard stand-alone complex st

one ton powder can be transferred to 4-7tons adhesive. for example by 25kg/ bag as following:

first 75 kg of water into the container, put this product into the mix evenly. and then pasting agent package with a small container into the other with 2 kg of water, mixing completely dissolved, then stir it slowly into the starch in the container, stirring until the liquid thickens to cease all evenly into colloidal stirring, and then wait for about 20 minutes a complete response, you can use.

三、 main products :

zhejiang jinhua gongzhen adhesive factory

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