



1. ?????????????(????????????)????????????????????????????????;

2. DP????????????????????DP????????????????DP????

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????????PLC S7-300????????????????????PROFIBUS DP????????????PLC S7-300????????PLC  
S7-300??PROFIBUS  
DP??PLC????????????????????????????????

???PLC S7-200??S7-200?CPU????????????USB/PPI???  
??PLC S7-200????? ????PLC  
S7-200?USB/PPI????????PC????????S7-200CPU?? 1.  
???S7-200?USB/PPI????????PC?USB????????????????????PLC S7-200CPU????? 2. ?????????PLC  
S7-200????????STEP 7 MicroWIN V4.0???????????????????????????????? 3. ??????PLC  
S7-200????????????????????????????V4.0 SP5???????????????????????????????????? 4. ??????WinXP  
SP3????????Win7 Professional????????????PLC S7-200????????STEP 7 MicroWIN V4.0???????? 5.  
??PC????????S7-200?USB/PPI???????????????????????????? 6. ?????????????PLC  
S7-200????????STEP 7 MicroWIN V4.0?PLC?CPU????????CPU????????????

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