

带有气体密封 自动循环系统 退火 回火 工业炉

产品名称	带有气体密封 自动循环系统 退火 回火 工业炉
公司名称	苏州热优贸易有限公司
价格	.00/个
规格参数	品牌:捷克LAC 型号:SC 别名:立式退火回火炉
公司地址	苏州工业园区和顺路1号博济生能科技园210室
联系电话	0512-87186613 13912619019

产品详情

品牌 别名	捷克LAC 立式退火 回火炉	型号 适用范围	SC 竖炉SC最主要适用于装载 体积大而重的热处理，这 期间会借用起重机辅助装 载。其技术主要包含退火 、回火及人工老化等热处 理过程
炉膛最高温度 类型	1100 () 罩式炉	工作温度	1100 ()

<ul style="list-style-type: none"> · din 17052-1根据 · 炉内气流垂直循环确保炉内温度分步均匀 · 定级绝缘材料操作成本低 · 炉壁加热设备分布均匀确保炉箱内温度分布均匀 · 保护气体耗气量低 · 蒸瓶内留有放置热电偶的空间 · 蒸瓶内设定的工作环境 · s型热电偶，非接触型继电器开关
额外收费附件：

shaft furnaces with atmosphere circulation sc	
空气循环竖炉sc	
application	应用范围：(sc)
shaft furnaces are used mostly for heat treatment of bulky and heavy charges, where a crane has to be	竖炉sc最主要适用于

used for loading the batch into the furnace. it comprises primarily technologies of annealing, tempering, artificial ageing, etc.

description of furnace construction:

- circular layout frame of structural material;
- four legs on furnace bottom;
- grid of heat-resisting steel on furnace bottom;
- cylindrical circulation insert of fire-resisting steel providing for vertical circulation of internal atmosphere;
- fan located in the furnace lid, distribution screen with central suction opening under the fan circulation wheel;
- hinge-suspended lid furnace, opening upwards electrohydraulically;
- lid insulated with heat-resisting and graphite cord, with pressing force of the lid to the seal ensured by four manual screw fasteners;
- lid insulated by mineral fibre mat;
- the furnace jacket insulation consists of isoblocks, the bottom is insulated by microporous plate and a layer of insulation bricks;
- heating is ensured by heating meanders suspended on ceramic holders;
- wiring located in a separate switchboard;
- connection of supply cable to switchboard terminal box;
- safety switch situated on the guide for furnace lid lifting;
- the industry controller enables to save 30 control programs, each program may include up to 15 steps; the operator may start the selected program on specified date and hour by means of real-time clock;
- limit unit;
- k-type thermocouple, contactless switch relay.

standard equipment of furnace includes:

- electrohydraulically lifted lid;
- industry controller with limit unit.

要包含退火、回火及

结构描述：

- 整体为圆形结构
- 底部安有四只脚
- 熔炉底部装有网状
- 加入防火钢材的汽
- 风扇设在炉盖里，
- 旋钮盖熔炉，电动
- 加热装置设于炉侧
- 炉后部设置水平通
- 炉盖由抗热及石墨
- 炉盖由矿物纤维绝
- 炉罩绝缘体由组成
- 由悬于陶器固定器
- 独立的配电系统
- 供应电缆连接配电
- 安全开关安装在导
- 工业控制器的内部
- 以按照安装的实时钟
- 高温过冲装置
- k型热电偶，非接触

优点：

- din 17052;根据din
- 级绝缘材料操作成本
- 量低· 蒸瓶内留有放
- s型热电偶，非接触型

-we offer the following accessories for extra charge:

-graphic temperature recorders (serving for recording and registration of temperature cycle course);

-rs 232 or rs 485 interface (serves for connection of the controller to pc);

-overpressure cooling with automatic flap on input and output of the cooling air;

-batch thermocouple;

-protection atmosphere inlet.

-3 ammeters

benefits:

-vertical circulation of internal atmosphere provides for even temperature distribution in internal volume of the furnace, in the highest a class according to din 17052;

-high-quality insulation material results in low operating costs of the furnace.

额外收费附件：

· 图表温度记录器（连接到电脑上）· 三只电表

标准设计包括：

· 水压电动盖 · 带极

应用范围：（src）

气体密封竖炉src最主
装载体积大而重的热
要包含光亮退火、回

可选型号：

类型lac	最高温度	容积l	外部尺寸(w × h × d)mm	内部尺寸(w × h × d)mm	输入kw	重量kg
sc 2300/65	650	2260	1200 × 1200	2100 × 3300 × 2400	120	3100
sc 500/85	850	500	800 × 1000	1600 × 2400 × 1800	50	1210
sc 800/85	850	800	1000 × 1000	1800 × 2400 × 1800	70	1500
sc 1000/85	850	1000	1000 × 1300	1800 × 2700 × 2100	90	1720
sc 1700/85	850	1500	1200 × 1300	2000 × 2700 × 2100	120	2200

类型lac	最高温度	容积l	外部尺寸(w × h × d)mm	内部尺寸(w × h × d)mm	输入kw	重量kg
src 2300/65	650	2260	1200 × 2000	2100 × 3300 × 2400	120	3400
src 500/11	1100	500	800 × 1000	1600 × 2400 × 1800	50	1650
src 800/11	1100	800	1000 × 1000	1800 × 2400 × 1800	70	2100
src 1000/11	1100	1000	1000 × 1300	1800 × 2700 × 2100	90	2250
src 1700/11	1100	1700	1200 × 1500	2000 × 2700 × 2100	120	2650