

# 电热丝加热高压冷却自动通风台车炉 可用于淬火退火等热处理工艺

产品名称	电热丝加热高压冷却自动通风台车炉 可用于淬火退火等热处理工艺
公司名称	苏州热优贸易有限公司
价格	.00/个
规格参数	品牌:捷克LAC 型号:VKK 别名:淬火退火炉
公司地址	苏州工业园区和顺路1号博济生能科技园210室
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## 产品详情

品牌 别名	捷克LAC 淬火 退火炉	型号 适用范围	VKK 具有精确的温控及动态的升温曲线控制冷却，炉体具有优异的保温效果。适用于带特殊气体的工业陶瓷烧制，玻璃的退火，玻璃预热，加热，装饰烘烤，打磨，玻璃烧结，塑料熔化。
炉膛最高温度	1340 ( )	工作温度	1340 ( )
装载量	- ( kg )	工作室尺寸	- ( mm )
外形尺寸	- ( mm )	类型	台车炉

bogie-hearth chamber furnaces vkk

台车箱式炉vkk

application	应用范围
for professional ceramists, production plants, firing of ceramics, earthenware, glasses, porcelain or decoratings	该炉体适用于陶瓷，的保温效果。适用于烤，打磨，玻璃烧结
the description of the construction of the furnace:	结构描述:
-frame and the mantle of the construction steel	
-door smeltery opening to the side	

- manually operated ventilation flap in the ceiling
  - bogie welded of the supports and the metal plates
  - bogie seclude by the bricks and covered by the fireconcrete adapting pieces with inserted heating elements
  - bogies of the furnaces vkk 3000, 5000 and 7000 are standardly drive by the electrodrive
  - heating elements of the bogie protected by the sic plates,
  - furnace and the door secluded by the isoblocks, laying on the expanded metal and fixed by the anchors
  - heating of the furnace by the meanders hung on the ceramic arrisses
  - heating in the doorway, of all the sides and in the floor of the bogie
  - door equiped by the security limit switch
  - switchgear on the starboard of the furnace, (for vkt 1000-3000)
  - standalone cubicle switchgear, (for vkt 5000 and height)
  - furnaces supplied without the power cord
  - controller industry allows saving of 30 control programs in the internal controller memory, each program can consist of up to 15 steps, operator may start the select program on a preset date and time thanks to the installed real time clock
  - thermocouple type s, contactless solid-state switch relay
  - independent limit unit.
- standard equipment of the furnace covers:
- industry controller with the limit unit ht40b,
  - solid-state relay (ssr),
  - door opening to the side,
  - leverage backstop of the contacts of the bogie,
  - heating furnaces bogie,
  - rails,
  - manually-operated ventilation flap.
- optional accessories for additional charge:

- 框架钢结构
  - 门悬挂在钢结构上
  - 通风孔在炉箱顶部
  - 台车由钢材焊接而成
  - 台车表面由耐火材料
  - 电动台车适用于vkk
  - 台车上的电热丝由
  - 五面加热系统
  - 带有安全期限开关
  - 电控设备在电炉的
  - 独立的组合开关装
  - 电炉设计不包含电
  - 工业控制器的内部
  - 以按照安装的实时钟
  - s型热电偶,无接触
  - 独立的极限开关
- 标准设计包括:
- 工业控制器
  - ht40b限制单元
  - 符合din17052-1标准
  - 手柄开关
  - 侧面开关门
  - 电热丝
  - 手动通风口
  - 通风的外部护套防

- automatically operated door developing up
- graphic temperature recorder
- second bogie
- electric drive of the bogie
- metal plates on the desktop of the bogie (only to the 1000c)
- 3 ampere-meter on the switchgear
- pressurized cooling system
- automatic ventilation flap
- multi-zone control system master-slave
- lining from the fireproof bricks and the refractory portal
- interface r 232 or r 485 to the connection to the control with the pc
- software for the entry and the monitoring of the temperature cycle
- doors opening upwards
- 2nd door
- calibration of the entry of the measuring controller

benefits

robust steel construction intended for heavy production, stable door suspension, dislocation of heating elements ensures excellently equal temperature uniformity in inner furnace room, heated bogie - heating coils protected by sic plates, door locking mechanism ensures precious door sealing, top insulating materials (low energy consumption, possibility of fast rise time to required temperature), aeration preventing from vapours condensing at firing (rust reduction) and markedly reducing shell temperature; heating from all sides including bogie, independent limit unit protecting the furnace against damage, high-fidelity programmable temperature controlling, solid-state relays, very even temperature distribution at din 17052-1, top-quality workmanship and complete safety of operation.

- 护栏
- 额外收费附件:
- 图表温度记录器
- 自动机械向上开门
- 第二个手动或电动
- 电动台车体积在80
- 可以承受1000 的
- 三个电表
- 高压冷却系统
- 自动通风口
- 多带控制系统mast
- 温度循环监测及记

优点:

- 重型耐用结构
- 熔炉壁四面都设有
- 炉门关闭装置确保

型号	最高温度	容积	外部尺寸(wxhxd)
lac	° c	l	mm
vkk 1000/12	1280	1170	2250x2000x2350
vkk 1500/12	1280	1500	2250x2100x2550
vkk 2000/12	1280	2000	2250x2100x3100
vkk 3000/12	1280	3025	2400x2200x3600
vkk 5000/12	1280	5084	2400x2500x4400

vkk 7000/12	1280	7084	2250x2500x5800
vkk 1000/13	1340	1170	2250x2000x2350
vkk 1500/13	1340	1500	2250x2100x2550
vkk 2000/13	1340	2000	2250x2100x3100
vkk 3000/13	1340	3025	2400x2200x3600
vkk 5000/13	1340	5080	2400x2500x4400
vkk 7000/13	1340	8074	2250x2500x5800