

# 液压龙门裁断机，精密四柱裁断机

产品名称	液压龙门裁断机，精密四柱裁断机
公司名称	盐城精通源机械厂
价格	.00/个
规格参数	是否提供加工定制:是 类型:自动裁断机 品牌:精通源
公司地址	盐城市盐都区大冈镇新军北路8号
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## 产品详情

是否提供加工定制	是	类型	自动裁断机
品牌	精通源	型号	250kn
主电机功率	2.72 ( kw )	裁断力	25 ( T )
上速度	可调 ( mm/s )	下速度	可调 ( mm/s )
裁断面积	500*500 ( mm <sup>2</sup> )	工作台尺寸	1600*500 ( mm )
上压板至工作台距离	200 ( mm )	冲程调节范围	150

hsd/g-25t自动对辊送料移动头式下料机

### 一．主要技术参数

最大冲裁力250kn ( 25t )

裁断区域 ( 冲头 ) 650 × 650mm

下工作台面积1600 × 650

冲程调节范围5-150mm

油泵电机功率2.2kw

电源电压ac380v/50hz

整机噪音 70dba

## 二.主要配置特点：

hsd/g系列自动对辊送料移动头式下料机(又名裁断机)

hsd/gseriesautomatictwin-rollerfeedingmovableheadtypecuttingmachine

本机适用于用成型刀模对同规格，大批量的非金属的卷料进行连续的冲裁作业。例如：可用在足球、排球、网球、砂纸、医药等行业。

微电脑控制机器的横向移动轴和进料轴协调运动，使机器自动完成对材料的冲裁动作，且冲头位移距离和进料长度可精确设定，极大的减少了边角料的损耗，节约材料10% ~ 15%。

机器具有点动、手动、自动等多种工作方式，工人只需拾捡成品材料，减轻了劳动强度，提到了工作效率。

机器具有错位、错位减刀、刀模转位等冲裁模式，可以套取材料，大量减少了材料的消耗。

由于本机采用微电脑控制，自动化程度高，整台机器仅需一名工人，生产效率可提高3-5倍，节约电能近1/3.

特有的设定机构，配合裁断刀及裁断高度的设定，使冲程调整方便、准确。

选购件：光电保护；裁断板微动装置；特殊规格可定制。

themachineisapplicabletocontinuouscuttingoperationofnonmetalrolledmaterialsof  
samespecificationsandlargebatchesbydiecutter.forexample:usedinsuchindustriesas  
football,volleyball,tennis,sandpaperandmedicineetc.

themicrocomputercontrolsthecoordinativemovementofhorizontalmovingshaftand  
feedingshaftofmachinetomakethemachineautomaticallycompletethecuttingofmaterials,  
andthedisplacementdistanceofcuttingheadandfeedinglengthcanbeaccuratelyset,

which has greatly reduced the consumption of leftover materials and saved almost 10%~15% of raw materials.

The machine has various working modes such as inching, manual and automatic etc. modes.

The workers need only to pick up the finished materials, with labor intensity reduced and work efficiency enhanced.

The machine has cutting modes of stagger, stagger blade reducing and die cutter rotation etc., which can greatly reduce the consumption of materials.

As the machine is controlled by microcomputer with high automation degree, only one worker is required for the whole machine, so that the production efficiency can be enhanced for 3-5 times and the power can be almost 1/3 saved.

With special setting mechanism, and in conjunction with die cutter and cutting depth setting, the travel adjustment is simple and accurate.

Optional: single shaft or double shaft can be selected freely; cutting board micro-movement device; products of special specifications can be customized.