

尼龙PA46(TW341)

产品名称	尼龙PA46(TW341)
公司名称	东莞市华韵塑胶原料有限公司
价格	60.00/kg
规格参数	品牌:尼龙PA46TW341 型号:荷兰DSM 产地:耐高温
公司地址	东莞市樟木头镇奥园塑金国际8栋214
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产品详情

涤纶PA46(TW341)

Telescopic writing this paragraph injection Molding 1. Dry, sealed paper bag: no need to dry out first. Paper bags already opened: Make sure to place them in a dry bin with a dehumidifier and leave the exhaust system dry at 120 ° C for 4 hours. The duration of dryness depends on how much of the plastic is exposed to the cold, moist air. In the operation process, the plastic must be placed in a dry materials bucket with dehumidification equipment, the temperature is maintained at 100 ° C.

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TS300,TE341 纯环氧树脂

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TE250F3,TE250F6 玻璃纤维提高阻燃性

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TE250F8,TE250F9 玻璃纤维提高防火安全V0

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 46HF5050,46HF4130,46HF4530 玻璃纤维提高

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TW241F3,TW241F6 玻璃纤维提高

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TW241F8,TW241F10,TW241F12 玻璃纤维提高

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TS350,TS200F6,TS256F6 防火安全V0

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TC153,TC154 TC551 传热阻燃性级

【华韵企业PA46耐热】：西班牙帝斯曼 PA46 塑料型号 TW271B3,TW271B6 碳纤维材料提高导电性

2. Injection processing temperature control, melting temperature at 295 ° C. The ideal raw material temperature can be 300 ~ 315 ° C. (it includes the tensile value obtained by the individual when the raw material is broken and the impact resistance value IZOD under the fixed beam) . PA46 rear section (transportation) Middle Section (reduction) Front End (metrological verification) nozzle, no chemical fiber structure reinforcement 285 ~ 300290 ~ 305295 ~ 310295 ~ 310(mold temperature) with chemical fiber structure reinforcement 285 ~ 305295 ~ 310300 ~ 315300 ~ 315(mold temperature) found plastic accidentally spilled in the nozzle, be sure to lower the nozzle temperature (and of course be careful to prevent plastic from cooling inside the nozzle) . In addition, the nozzle must be pressed template, but if too much pressure, you can also reduce the work pressure. 3. Residence time, in order to avoid serious reduction of plastic properties in the operation process. PA46:6-10 minutes without chemical fiber structure reinforcement, PA46:5 minutes with chemical fiber structure reinforcement to prevent the application of large space plastic machine, relative to the volume of the finished product. Residence time = cycle time (the volume of the furnace tube that can be contained/volume of the finished product)4. The temperature of Mussel is suggested to be applied at 80 ~ 140 ° C. Applications, ELECTRICAL EQUIPMENT AND ELECTRONIC DEVICES: SMD components, connectors, disconnectors, winding components, motor components and electrical components; L Band components: Transmission Gears, rolling bearings and ball bearing enclosures for vehicle applications: sensors and radio frequency connectors, such as: Motor automatic control system, air intake machine equipment, cable standards, DC motor and starter components; And the pump body of its exhaust pipe control and auxiliary gas path system software. PA46 has this outstanding characteristics, is being accepted by more and more customers, slowly replaced PPS, PA-6T, 9t, SPS, PCT and LCP.